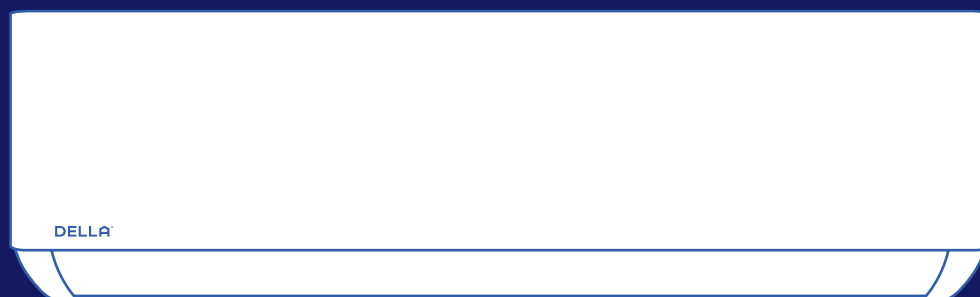


# DELLA®



## Optima (TP) Series



Instruction Manual  
Installation and Operation Guide

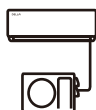


Watch video  
before Installation

Welcome to **DELLA®**

## 5 Things to know before installation

Thank You for trusting Della as your home comfort solution. We know no better how exciting it must be to have a new and functional AC to make your living space more comfortable. But AC installation, in reality, is far from being simple. Here are a few things you must know before installing the AC whether by yourself or by a professional HVAC technician. This will give you an idea of what to look out for installing an AC so that it can perform at its maximum efficiency and every dollar you invest in it pays off.



### The installation location is critical

Not all places are created equal. Only proper placement of the AC will maximize efficiency while balancing the interior aesthetic. As wall requires for the installation, you need to make sure to get the placement and location right the first time.

Page 16



### Handle the refrigerant pipes perfectly

The refrigerant pipe is one of the most important, if not the most important, parts of the mini split AC system. So, be sure to understand what the entire process entails. You might need special-purpose tools to shorten and bend the pipe. Purchasing lengthening pipes to match your connection might also be necessary. Any flow in the handling of the refrigerant pipes may cause a refrigerant leak or reduced efficiency. The cost to repair or re-install the refrigerant pipe can quickly frustrate and upset any DIYer, especially when trying to save money by not hiring a professional. Additional refrigerant might also be needed if you used lengthening pipes or find any leaks during your install. Further more, it's always a good idea to test for any refrigerant leaks after completing your installation by using soapy spray or professional detector tools. Please contact us if you need extra refrigerant.

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### Bundle the line set correctly

The line set contains the refrigerant pipes, drain hose, and electrical wires. A good bundling prevent water condensation and protects it from external elements, as well as matching the exact distance of the installation. No one wants extra line set dangling around.

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### Vacuum pumping the refrigerant circuit

Mini-split AC absolutely needs vacuum pumping in order to perform efficiently and prevent refrigerant from reacting with air moisture and damaging the internal parts of the machine. With a vacuum pump and a micron gauge, the process does not take very long, but it is important to do it right.

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### Safe electrical connection

A safe and properly electrical connection is crucial necessity for the installation. The voltage, power breaker protection, cable requirement and wiring must correspond to the specifications of each model. A poor connection can quickly becomes a fire hazard.

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Most of the problems emerge from incorrect or poor installation. Installation performed by professional HVAC technician can greatly reduce the chance of having problems for years to come. On top of that, Della provide extended warranty for professional installation. If you need assistance or have questions, we are here for you.



support.dellahome.com



800-863-4143  
6:00 a.m. - 4:00 p.m. PST  
Monday - Friday



24/7 Live Chat

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## Warning and Safety

- Read this guide before installation. Failure to follow the safety instructions may result in property damage, serious injury, or death.
- Please Keep this manual.



Danger:

Indicates an IMMINENTLY hazardous situation that, if not avoided, will result in death, serious injury, or serious property damage.



Warning:

Indicates an POTENTIALLY hazardous situation that, if not avoided, will result in death, serious injury, or serious property damage.



Caution:

Indicates an POTENTIALLY hazardous situation that, if not avoided, will result in minor to moderate injury. It may also be used to indicate unsafe practice.



Attention:

Pay additional attention to the instruction.



DO NOT:


Indicates prohibited actions and / or practice.

### About Refrigerant




- The air conditioner is pre-charged with refrigerant. Handle the air conditioner with care and check if there is any refrigerant leakage during installation. Refrigerants have no odor and can be toxic and flammable. Rapid evaporation of refrigerant may cause frostbite, cardiac arrhythmia, and / or irritation, as well as cause environmental damage.
- In the case of refrigerant leakage, shut down the appliance and disconnect from the power supply. An inspection must be performed by a qualified technician.

Warning and Safety



WARNING



- In UL/CSA 60335-2-40, R454B refrigerant is classified as class A2L, which is mildly flammable. Therefore, R454B refrigerant is suitable for system needing additional refrigerant charge and which will limit the area of the rooms being served by the system. Similarly, the total amount of refrigerant in the system shall be less than or equal to the allowable maximum refrigerant charge. The allowable maximum refrigerant charge depends on the area of the rooms being served by the system.
- For R454B refrigerant, the maximum charge in a room shall be in accordance with the following:
  - $M_{max} = SF \times LFL \times h_o \times A$
- or the minimum floor area  $A_{min}$  to install an appliance with refrigerange  $M_c$  (kg) shall be in accordance with:
  - $A_{min} = M_c / (SF \times LFL \times h_o)$
- $M$  = Mass
- $M_{max}$  = Maximum charge mass
- $M_c$  = Mass charged
- $A$  = Floor area
- LFL = Lower Flammable Limit, for R454B LFL is 0.296 kg / m³
- Maximum Charge (kg)

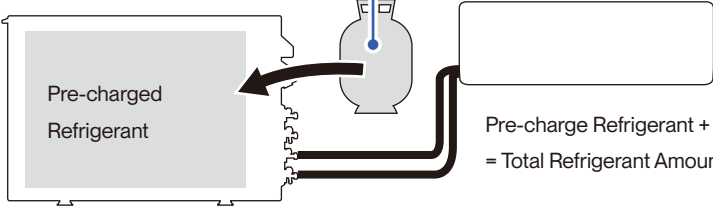
Refrigerant	LFL (kg/m³)	$h_o$ (m)	Floor Area (m²)						
			4	7	10	15	20	25	30
R454B	0.296	1.8	1.10	1.90	2.70	3.80	4.40	4.90	5.40
		2.5	1.48	2.59	3.70	5.55	7.40	9.25	11.10
		2.8	1.66	2.90	4.14	6.22	8.29	10.36	12.43

- Minimum Room Area (m²)

Refrigerant	LFL (kg/m³)	$h_o$ (m)	Charge Amount (M)						
			0.8 kg	1 kg	1.2 kg	1.4 kg	1.6 kg	1.8 kg	2.0 kg
R454B	0.296	1.8	3.00	3.75	4.50	5.26	6.01	6.76	7.51
		2.5	2.16	2.70	3.24	3.78	4.32	4.86	5.41
		2.8	1.93	2.41	2.90	3.38	3.86	4.34	4.83

- The total refrigerant charge should be calculated by adding the precharge amount and additional amount.

Additional Refrigerant







Pre-charge Refrigerant + Addition Refrigerant  
= Total Refrigerant Amount







## Warning and Safety





### Additional Information About R454B Refrigerant






- When Installing or using the appliance with R454B refrigerant, beware of the following symbols.
  - 
    - This symbol means this appliance uses a flammable refrigerant. If the refrigerant is leaked and exposed to an external ignition source, there is a risk of fire.
  - 
    - This symbol means that read the operation instruction carefully.
  - 
    - This symbol means that personnel handling the equipment should reference to the installation manual.
  - 
    - This symbol means information is available in the installation or operation instruction manual.
- Prior to any work on systems containing flammable refrigerants, always check the area to ensure that the risk of ignition is minimized. All possible ignition sources, such as cigarette, should be kept sufficiently far away from the site of installation, repairing, removing, and disposal during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment should be surveyed to make sure that there are no flammable hazards or ignition risk. "No smoking" sign shall be displayed.
- Installation or maintenance of refrigerant system shall be taken under a controlled procedure to minimize the risk of flammable gas or vapor being present while the work is being performed.
- All working personnel and others around the working area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off, and ensure that the conditions within the area have been made safe.
- The area shall be checked with an appropriate refrigerant detector prior to and during work to ensure the technician is aware of potentially flammable atmospheres.
- If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand.
- Ensure that the area is in the open or it is adequately ventilated before breaking into the system or conducting any work that will produce heat. A degree of ventilation shall continue during the period that the work is carried out.
- The following checks shall be applied to installations using flammable refrigerants:
  - The refrigerant charge amount is in accordance with the room size within which the refrigerant containing parts are installed.
  - The ventilation machinery and outlet are operating adequately and are not obstructed.
  - If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
  - Refrigerant pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being corroded.
- Detection of flammable refrigerants:
  - Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch or any other detector using naked flame shall not be used.
  - Electronic leak detectors shall be used to detect flammable refrigerant. Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used.
  - Leak detection equipment shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25% maximum) is confirmed.
  - Leak detection fluids are suitable for use with most refrigerants, but the use of detergents containing chlorine shall be avoided as chlorine may react with the refrigerant and corrode the pipe work.
  - If a leak is suspected, all open flame shall be removed or extinguished.
  - If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.
  - Oxygen free nitrogen shall be purged through the system both before and during the brazing process.



## Warning and Safety




About Installation	
 	<ul style="list-style-type: none"> <li>Do not install or store this appliance in a room with continuously operating ignition sources such as open flames, gas appliances, or electric heater.</li> <li>Do not install the appliance within 20" / 50cm of flammable substances such as alcohol, etc. Or pressurized containers such as spray cans.</li> <li>Do not alter, change, or modify the appliance.</li> </ul>
 	<ul style="list-style-type: none"> <li>The room for the installation, use, repair, and / or storage of this air conditioner should be greater than 54 sq ft / 5m<sup>2</sup>.</li> <li>Stop valve cover must be installed on the air conditioner to prevent possible refrigerant leak.</li> <li>Refrigerant leakage or damaged pipelines must be inspected and repaired by a qualified HVAC technician.</li> <li>The installation of refrigerant pipe work shall be kept to a minimum length.</li> <li>The appliance must be installed in accordance with applicable federal, state, and local regulations.</li> </ul>
 	<ul style="list-style-type: none"> <li>Prevent children from accessing the work area during installation to prevent unforeseeable accident.</li> <li>The base of the outdoor unit must be firmly fixed.</li> <li>Carry out a test run after the installation.</li> <li>Installation of a mini split AC requires specialized training and equipment. Hire a licensed professional if not familiar with electrical wiring and HVAC system.</li> <li>The packaging materials are recyclable and should be disposed of in a separate waste bins.</li> <li>The appliance should not be installed in a location where the air outlet of the indoor or outdoor unit is obstructed. Obstruction of these opening may cause damage or malfunctions to the appliance.</li> </ul>

About Power and Electricity	
 	<ul style="list-style-type: none"> <li>Ensure that the power voltage corresponds to that stamped on the rating plate.</li> <li>A fuse or overload protection device with a suitable capacity for indoor unit must be installed.</li> <li>The appliance must be fitted with means for disconnection from the main power supply under over-voltage category III conditions. All electrical wiring must follow federal, state, or local regulations.</li> <li>When working on the electric terminals, ensure the appliance is disconnected from the power supply.</li> <li>Make sure the appliance is properly grounded to prevent electric shock.</li> </ul>
 	<ul style="list-style-type: none"> <li>Do not bend, tug, or compress the power cord during installation to prevent damaging the power cord. Damaged electrical cord should be replaced by a qualified electrician.</li> <li>Do not use power extensions and / or multi-socket modules for appliance installation.</li> </ul>

## Warning and Safety

About Operation	
 <b>WARNING</b> 	<ul style="list-style-type: none"> <li>Do not disconnect the appliance from the power supply before shutting off the appliance. This might create a spark and potentially cause a fire.</li> <li>Do not place flammable substances near the appliance.</li> <li>Do not climb onto or place any objects on the appliance.</li> <li>Do not insert any objects into the appliance to prevent damage or injury.</li> <li>Do not obstruct the air inlet or outlet.</li> <li>Do not operate the appliance with wet hands.</li> </ul>
 <b>CAUTION</b>	<ul style="list-style-type: none"> <li>If the appliance is used in areas without the possibility of ventilation, precautions must be taken to prevent any leaks of refrigerant.</li> <li>Only use the appliance as instructed in this booklet. These instructions are not intended to cover every possible condition and situation. As with any electrical household appliance, common sense and caution are therefore always recommended for usage and maintenance.</li> <li>This appliance is designed and made for air conditioning in domestic environments only. It must not be used for any other purpose such as drying clothes or cooling foods.</li> <li>This appliance can be used by children 8 years old or above and persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge if they have been given supervision or instruction concerning the use of the appliance in a safe way and understand the hazards involved.</li> <li>Children shall not play with the appliance.</li> </ul>

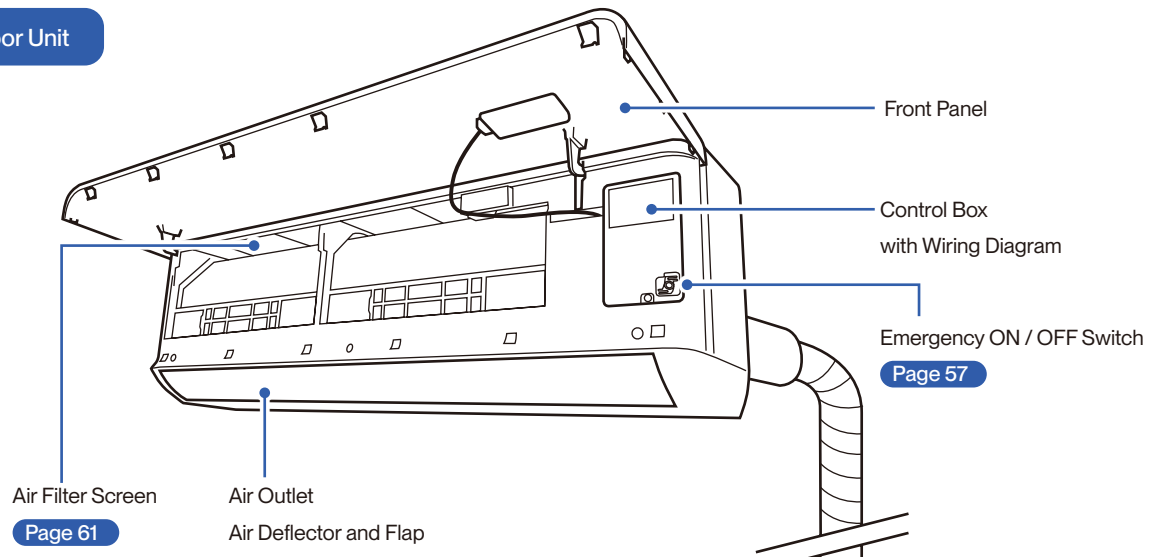
Encountering Troubles	
 <b>WARNING</b> 	<ul style="list-style-type: none"> <li>In the case of the appliance emitting smoke, burning smell, leaking water, or making unusual noise, shut down the appliance and disconnect from the power supply immediately. Contact a qualified technician for inspection and repair.</li> </ul>

About Handling and Maintenance	
 <b>WARNING</b> 	<ul style="list-style-type: none"> <li>Do not attempt to disassemble, alter, or modify the appliance.</li> <li>Do not flush the air conditioner with water.</li> <li>Do not attempt to repair, relocate, modify or reinstall the air conditioner by yourself. Incorrect work could cause electric shocks, fire or damage. Contact a qualified technician.</li> </ul>
 <b>WARNING</b>	<ul style="list-style-type: none"> <li>Before cleaning the unit, the appliance must be shut down and disconnect from the power supply for at least 5 minutes.</li> </ul>

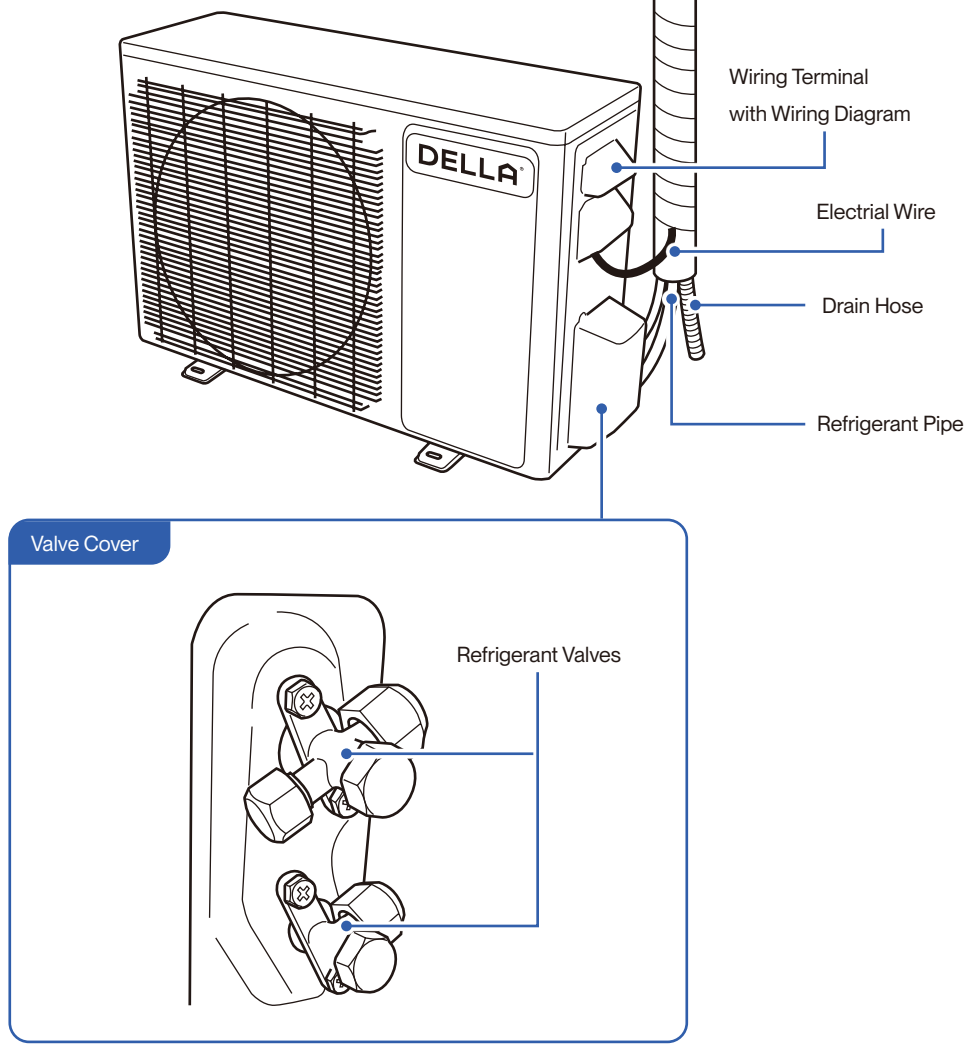


Name of Parts

Indoor Unit



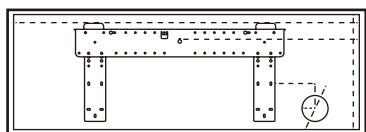
Outdoor Unit



NOTE: The graphical representation might have slight differences than the actual product.

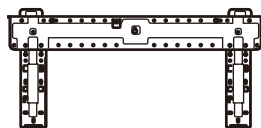
## Name of Parts

### Included Accessories



Bracket Template

1x



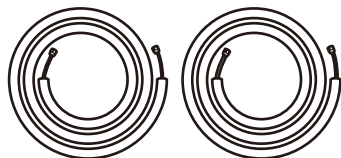
Mounting Plate

1x



Communication Cable

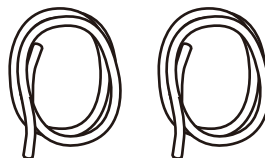
1x



Refrigerant Pipe

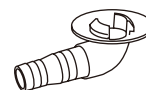
Narrow 1x

Thick 1x



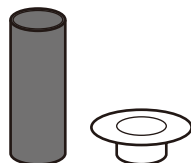
Drain Hose

2x



Drainage Joint

1x



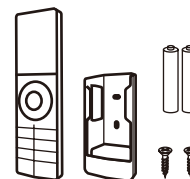
Wall Sleeve & Cover

1x



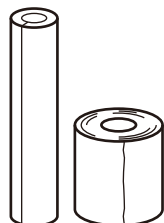
Plasticine Putty

1x



Remote Control, Holder 1x

Battery 2x



Insulation Foam & Wrap

1x



Rubber Foot Pad

4x

### Tools Needed (Not included)

- Screw Driver
- Hole Saw Ø2.75" / Ø70mm
- Refrigerant Leak Detector / Liquid Leak Detector
- Allen Wrench
- Spanner
- Torque Wrench
- Measuring Tape
- Spirit Level
- Stud Finder
- Thermometer
- Vacuum Pump
- Dry Wall Anchors / Molly Bolts
- Wood Screws
- Floor Mounting Base Kit / Wall Mount Kit
- Power Supply Cable
- Micron Gauge / AC manifold Gauge
- Copper Pipe Bender / Spring Bender
- Caulk
- Tubing Cutter\*
- Pipe Reamer\*
- Tubing Flaring Tool\*
- Wire cutter\*

NOTE: Tools marked with \* are needed for shortening the refrigerant pipe and / or electrical wire to the exact desired length.

ONLY a qualified HVAC technician should attempt altering the pipe length and / or the wire length.

Product Specification

O48-TP-9K1V-24S		O48-TP-9K2V-24S		O48-TP-12K1V-23S		O48-TP-12K2V-24S	
Power Supply		115 V / 60 Hz / 1P		208 V - 230 V / 60 Hz / 1P		115 V / 60 Hz / 1P	
Rated Cooling Capacity (Btu / h)		9000		9000		12000	
Rated Heating Capacity (Btu / h)		10000		10000		12400	
Cooling	Power Consumption	680 W		680 W		960 W	
	Rated Current	6.1 A		3.0 A		8.5 A	
Heating	Power Consumption	730 W		730 W		945 W	
	Rated Current	6.5 A		3.3 A		8.4 A	
Noise Level	Indoor Unit	30 - 43 dBA		30 - 43 dBA		30 - 46 dBA	
	Outdoor Unit	50 dBA		50 dBA		52 dBA	
Dimension	Indoor Unit	32.28" x 12.05" x 7.68" 820 mm x 306 mm x 195 mm		32.28" x 12.05" x 7.68" 820 mm x 306 mm x 195 mm		36.22" x 12.05" x 7.68" 920 mm x 306 mm x 195 mm	
	Outdoor Unit	31.88" x 12.00" x 21.61" 810 mm x 305 mm x 549 mm		31.88" x 12.00" x 21.61" 810 mm x 305 mm x 549 mm		31.88" x 12.00" x 21.61" 810 mm x 305 mm x 549 mm	
Net Weight	Indoor Unit	20.7 lb / 9.4 kg		20.7 lb / 9.4 kg		23.1 lb / 10.5 kg	
	Outdoor Unit	53.6 lb / 24.3 kg		52.7 lb / 23.9 kg		58.4 lb / 26.5 kg	
Suitable Area		Up to 400 sq. ft		Up to 400 sq. ft		Up to 550 sq. ft	
Moisture Removal (per hour)		2.3 pints / 11 L		2.3 pints / 11 L		3.4 pints / 16 L	
Refrigerant		R454B		R454B		R454B	

Before Installation

Before Installation

## Product Specification

Before Installation  
Before Installation

		048-TP-18K2V-23S	048-TP-23K2V-23S
Power Supply		208 V - 230 V / 60 Hz / 1P	208 V - 230 V / 60 Hz / 1P
Rated Cooling Capacity (Btu / h)		18000	23000
Rated Heating Capacity (Btu / h)		19000	25000
Cooling	Power Consumption	1390 W	1860 W
	Rated Current	6.2 A	8.3 A
Heating	Power Consumption	1360 W	2000 W
	Rated Current	6.1 A	9.0 A
Noise Level	Indoor Unit	34 - 50 dBA	34 - 50 dBA
	Outdoor Unit	53 dBA	54 dBA
Dimension	Indoor Unit	43.18" x 13.07" x 8.74" 1097 mm x 332 mm x 222 mm	43.18" x 13.07" x 8.74" 1097 mm x 332 mm x 222 mm
	Outdoor Unit	36.49" x 14.96" x 27.51" 927 mm x 380 mm x 699 mm	38.50" x 16.57" x 31.61" 978 mm x 421 mm x 803 mm
Net Weight	Indoor Unit	30.9 lb / 14 kg	30.9 lb / 14 kg
	Outdoor Unit	90.41 lb / 41 kg	104.7 lb / 47.5 kg
Suitable Area		Up to 1000 sq. ft	Up to 1500 sq. ft
Moisture Removal		4.6 pints / 2.2 L	5.5 pints / 2.6 L
Refrigerant		R454B	R454B

# Installation Preview

- 1

Choose the installation location

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- 2

Drill wall hole and  
Install mounting plate

Page 17-18
- 3

Indoor unit connection

▪ Connect the drain hose to the indoor unit

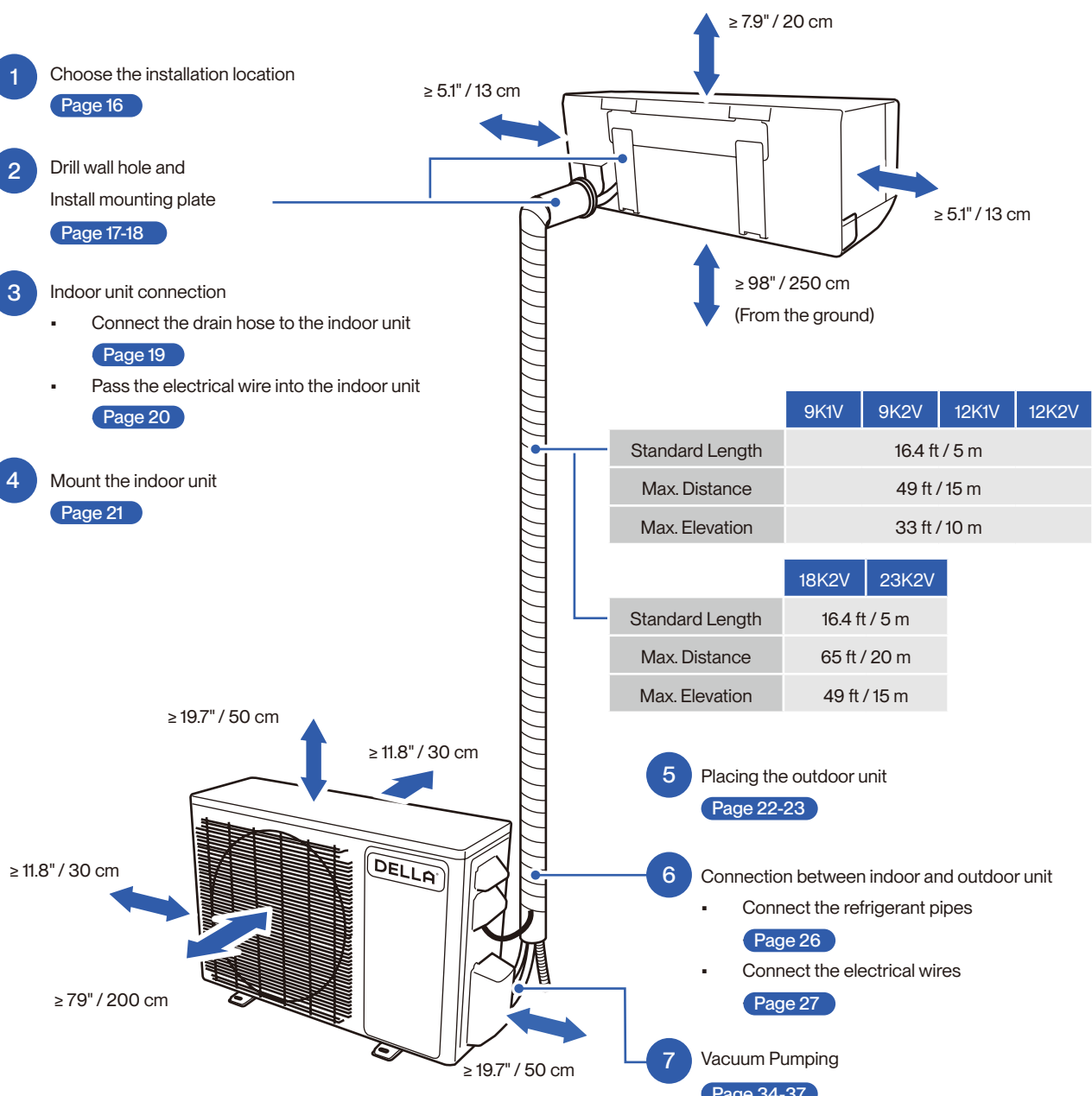
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▪ Pass the electrical wire into the indoor unit

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- 4

Mount the indoor unit

Page 21



- 5

Placing the outdoor unit

Page 22-23
- 6

Connection between indoor and outdoor unit

▪ Connect the refrigerant pipes

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▪ Connect the electrical wires

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- 7

Vacuum Pumping

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- 8

Finishing

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Check List

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Test Run

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## Installation Info (Power Supply and Breaker Size)

### Power Supply and Breaker Size

		048-TP-9K1V-24S	048-TP-9K2V-24S	048-TP-12K1V-23S	048-TP-12K2V-24S
Power Supply		115 V / 60 Hz / 1P	208 V - 230 V / 60 Hz / 1P	115 V / 60 Hz / 1P	208 V - 230 V / 60 Hz / 1P
Cooling	Power Consumption	680 W	680 W	960 W	970 W
	Rated Current	6.1 A	3.0 A	8.5 A	6.2 A
Heating	Power Consumption	730 W	730 W	945 W	925 W
	Rated Current	6.5 A	3.3 A	8.4 A	4.4 A
Min. Circuit Ampacity		15 A	10 A	16 A	11 A
Min. Wire Size (American Wire Gauge)		14 AWG	16 AWG	14 AWG	16 AWG
Breaker Size		20 A	15 A	25 A	15 A

		048-TP-18K2V-23S	048-TP-23K2V-23S
Power Supply		208 V - 230 V / 60 Hz / 1P	208 V - 230 V / 60 Hz / 1P
Cooling	Power Consumption	1390 W	1860 W
	Rated Current	6.2 A	8.3 A
Heating	Power Consumption	1360 W	2000 W
	Rated Current	6.1 A	9.0 A
Min. Circuit Ampacity		12 A	17 A
Min. Wire Size (American Wire Gauge)		16 AWG	14 AWG
Breaker Size		20 A	25 A

# Installation Info (Refrigerant and Pipe Set Info)

## Refrigerant and Pipe Set Info

		048-TP-9K1V-24S	048-TP-9K2V-24S	048-TP-12K1V-23S	048-TL-12K2V-24S
Stand Length		16.4 ft / 5 m	16.4 ft / 5 m	16.4 ft / 5 m	16.4 ft / 5 m
Max. Distance Between Indoor and Outdoor Unit		49 ft / 15 m	49 ft / 15 m	49 ft / 15 m	49 ft / 15 m
Max. Elevation Between Indoor and Outdoor Unit		33 ft / 10 m	33 ft / 10 m	33 ft / 10 m	33 ft / 10 m
Type of Refrigerant		R454B	R454B	R454B	R454B
Factory Refrigerant Pre-charge for up to 25 ft pipe		25.04 oz / 710 g	25.04 oz / 710 g	35.27 oz / 1000 g	35.27 oz / 1000 g
Additional Refrigerant Charge		0.11 oz / ft (10 g / m)	0.11 oz / ft (10 g / m)	0.11 oz / ft (10 g / m)	0.11 oz / ft (10 g / m)
Liquid Line	Pipe Diameter	1/4"	1/4"	1/4"	1/4"
	Torque Parameter	18 - 20 N-M / 13.3 - 14.8 lbf-ft / 1.8 - 2.0 kgf-m	18 - 20 N-M / 13.3 - 14.8 lbf-ft / 1.8 - 2.0 kgf-m	18 - 20 N-M / 13.3 - 14.8 lbf-ft / 1.8 - 2.0 kgf-m	18 - 20 N-M / 13.3 - 14.8 lbf-ft / 1.8 - 2.0 kgf-m
Gas Line	Pipe Diameter	3/8"	3/8"	3/8"	3/8"
	Torque Parameter	30 - 35 N-M / 22.1 - 25.8 lbf-ft / 3.0 - 3.6 kgf-m	30 - 35 N-M / 22.1 - 25.8 lbf-ft / 3.0 - 3.6 kgf-m	30 - 35 N-M / 22.1 - 25.8 lbf-ft / 3.0 - 3.6 kgf-m	30 - 35 N-M / 22.1 - 25.8 lbf-ft / 3.0 - 3.6 kgf-m

		048-TP-18K2V-23S	048-TP-23K2V-23S
Stand Length		16.4 ft / 5 m	16.4 ft / 5 m
Max. Distance Between Indoor and Outdoor Unit		65 ft / 20 m	65 ft / 20 m
Max. Elevation Between Indoor and Outdoor Unit		49 ft / 15 m	49 ft / 15 m
Type of Refrigerant		R454B	R454B
Factory Refrigerant Pre-charge for up to 25 ft pipe		45.50 oz / 1290 g	55.03 oz / 1560 g
Additional Refrigerant Charge		0.11 oz / ft (10 g / m)	0.11 oz / ft (10 g / m)
Liquid Line	Pipe Diameter	1/4"	1/4"
	Torque Parameter	18 - 20 N-M / 13.3 - 14.8 lbf-ft / 1.8 - 2.0 kgf-m	18 - 20 N-M / 13.3 - 14.8 lbf-ft / 1.8 - 2.0 kgf-m
Gas Line	Pipe Diameter	3/8"	1/2"
	Torque Parameter	30 - 35 N-M / 22.1 - 25.8 lbf-ft / 3.0 - 3.6 kgf-m	45 - 50 N-M / 33.2 - 36.9 lbf-ft / 4.6 - 5.1 kgf-m

## Installation Info

### Picking a Installation Location for the Indoor Unit

- Ensure the installation complies with the minimum clearance space surrounding the unit and is within the maximum piping length and maximum elevation defined in the installation information. The lowest moving parts should be at least 98" / 2.5m above the ground.

Page 15

- Make sure the wall is strong enough to hold the weight of the indoor unit and prevent it from vibration.
- Make sure the air inlet and outlet are clear of any obstruction.
- Make sure condensation can be easily drained.
- A place where all connections can be easily made to the outdoor unit.
- A place where the indoor unit is out of children's reach.
- A place where the indoor unit is accessible for maintenance.
- Install the indoor unit 10 ft / 3 m away from TV or radio appliances.

NOTE: Radio interference may occur if appliances are placed too close to each other.

- Do not install in a laundry room or by a swimming pool.
- There should not be any heat source near the indoor unit.
- Do not install the indoor unit near the door way.

⚠ To prevent the indoor unit from falling down and blocking exit way in case of an emergency such as fire or earthquake etc.

### Picking a Installation Location for the Outdoor Unit

- Do not install the outdoor unit near a heat source, steam, or flammable gas.
- Do not install the outdoor unit in windy or dusty locations.
- Do not install the outdoor unit in places where people often pass.
- Avoid installing the outdoor unit in places where it will be exposed to direct sunlight.

NOTE: If necessary, build a protection that does not interfere with the airflow.

- Make sure there is enough space around the outdoor unit to circulate air.

Page 13

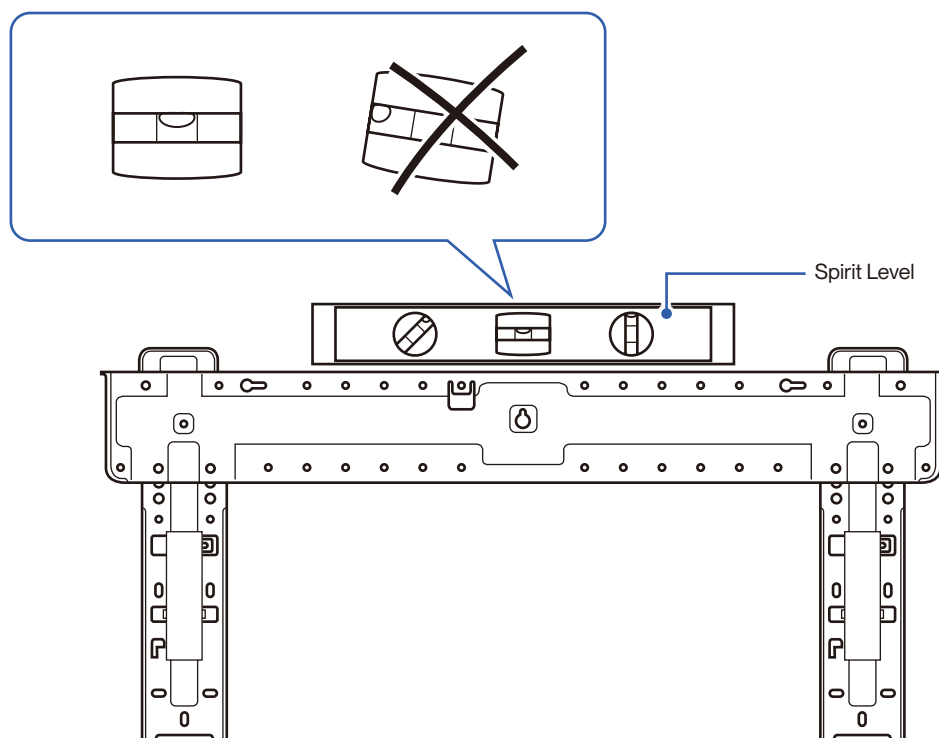
- Outdoor unit must be placed in a safe and solid location.
- The outdoor unit should ideally be placed on a elevated concrete pad.
- If installing in snowy region, it is recommended the outdoor unit to be installed above the seasonal snow level.



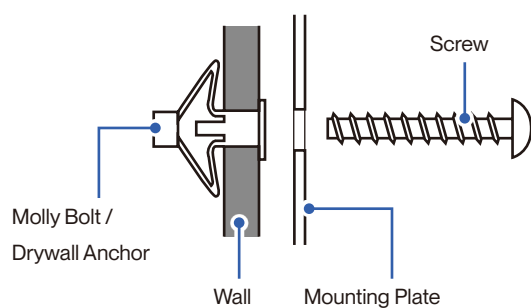
## Indoor Unit Installation

### Install the Mounting Bracket

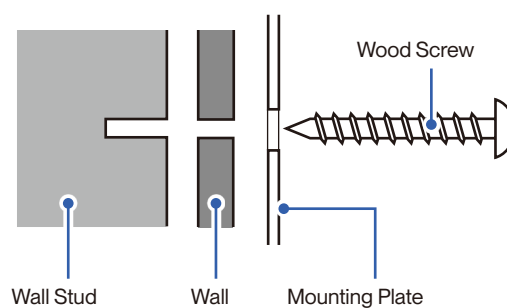
1. Locate the studs and electrical wires inside the wall. Then use the template included with the indoor unit or the etched marking on the mounting plate to determine the exact mounting location.
2. Use a spirit level to level the mounting plate on the wall. Then mark out the pilot hole positions.
3. Insert wall anchors into the pilot holes and affix the mounting plate to the wall using screws.  
Use a wood screw if the pilot hole position is directly on a wood stud.



#### Hollow Drywall



#### Wood Stud



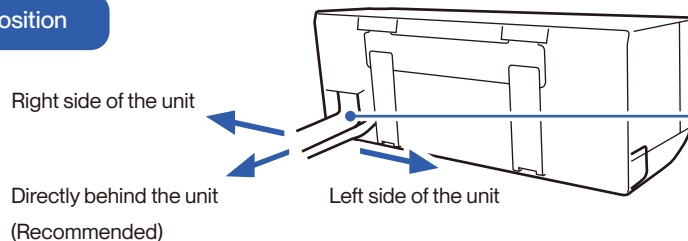
- You must use the correct wall anchor according to the type of the wall.

## Indoor Unit Installation

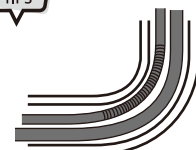
### Drill Wall Hole and Insert Wall Sleeve

1. Pick 1 of the 3 piping positions on your indoor unit.

#### Piping Position



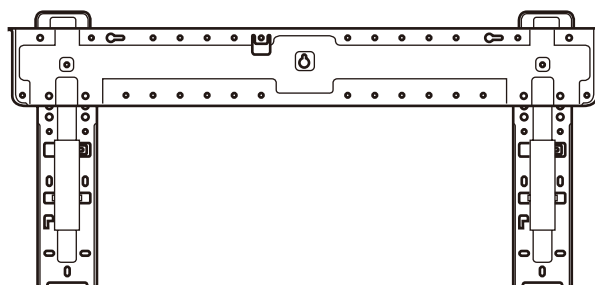
#### QUICK TIPS



Gently bend the pipe on the protected area

2. Mark the position on the wall.

#### Example of Wall Hole Position with Piping Directly Behind the Indoor Unit



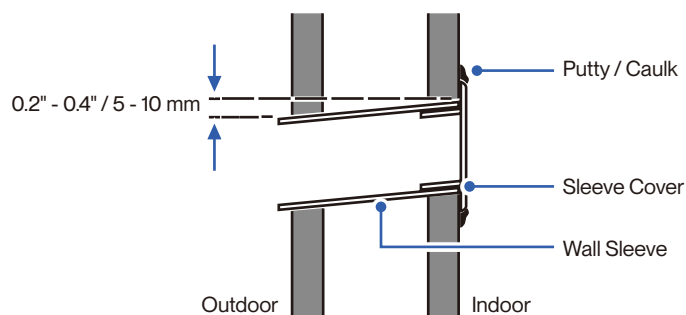
Ø 2.75" / 70 mm hole



#### WARNING

- Make sure there is no building structure pillar, stud, electrical wire, or any water pipes in the way of the drill hole. Drilling into electrical wires or water pipes inside the wall may cause electric shock, fire, or water damage.

3. Drill a 2.75" / 70 mm hole from the indoor wall to the outdoor wall. The hole must be slanted downward with a small angle.
4. Insert the wall sleeve and sleeve cover into the wall. Then seal off gaps with putty or caulk.



- Always insert the sleeve into the wall hole and seal the surrounding with putty / caulk. This will prevent water, insects, or small animals from getting into the house.

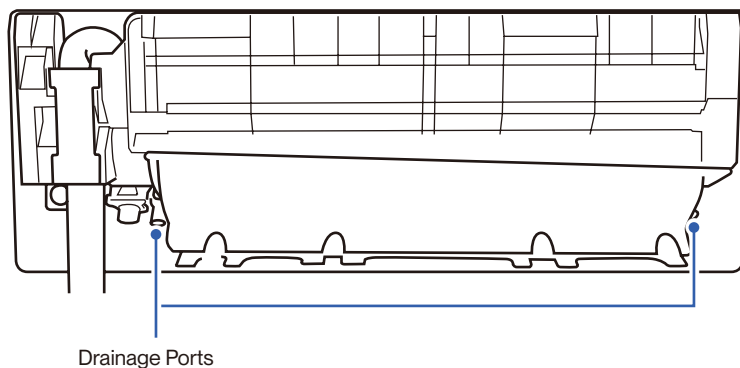
## Indoor Unit Installation

### Connect the Indoor Unit Drain Hose

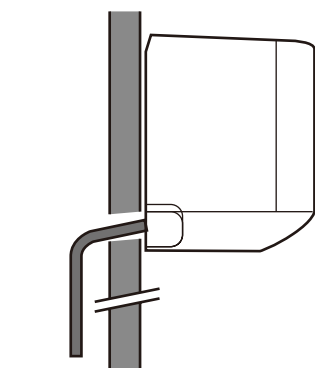
1. Connect the drainage hose to the indoor unit drainage port.

NOTE: In some models, drainage ports are available on both sides of the indoor unit. You can choose one side to attach the drain hose and insert a rubber plug on the unused port. Always pick the side closer to the wall hole.

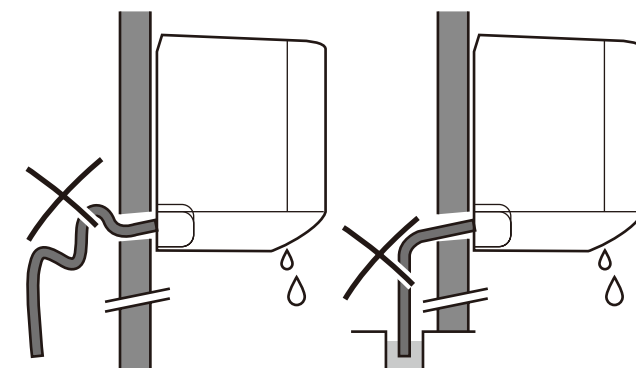
2. Make sure the joint is firmly connected and has a good seal.
3. Wrap the joint with Teflon tape to prevent any possible leak.



### Drain Hose Installation



- Drain hose must be slanted downward and leave a small gap between the ground and the hose.



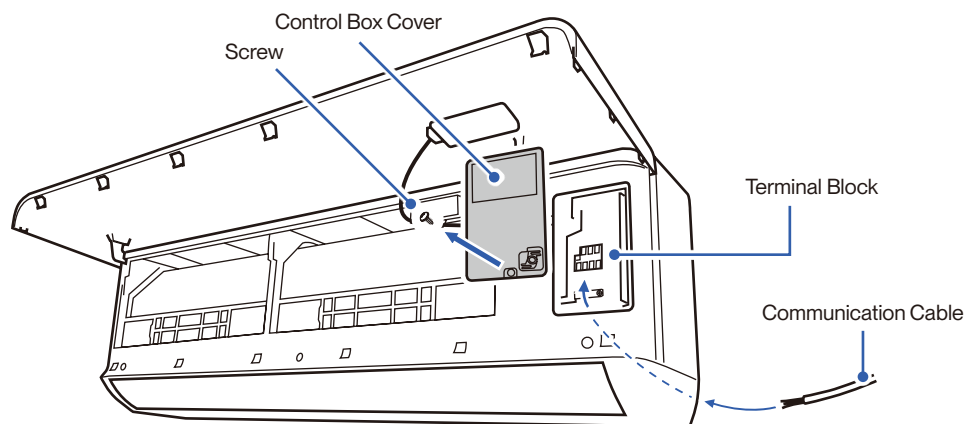
- Avoid having bends or dents on the drain hose.
- Do not leave the end of the hose into drainage gutter.

## Indoor Unit Installation

### Pass Electric Cable Through the Indoor Unit

1. Open the front panel of the indoor unit.
2. Remove the control box cover from the control box.
3. Pass the electric cable (communication cable) from the back of the indoor unit to the control box.
4. Leave enough length of the electric wire in the control box for connection in a later step.

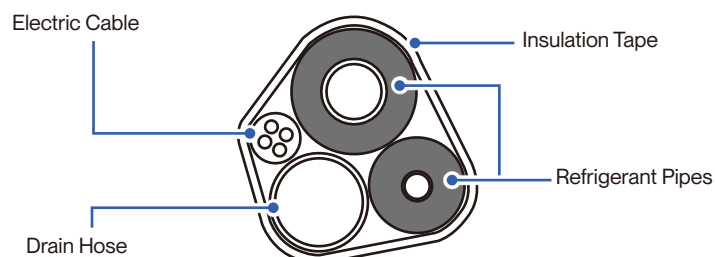
Page 27



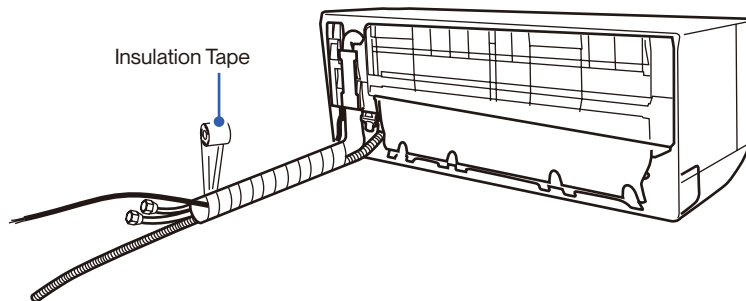
### Bundle the Indoor Unit Refrigerant Pipes, Hose, and Cable

Refrigerant Pipes, drain hose, and electric cable must be properly arranged and bundled with insulation tape before passing them through the wall hole.

1. Arrange the refrigerant pipes, drain hose, and electric cable according to the image below.
2. Wrap the bundle with insulation pipe.



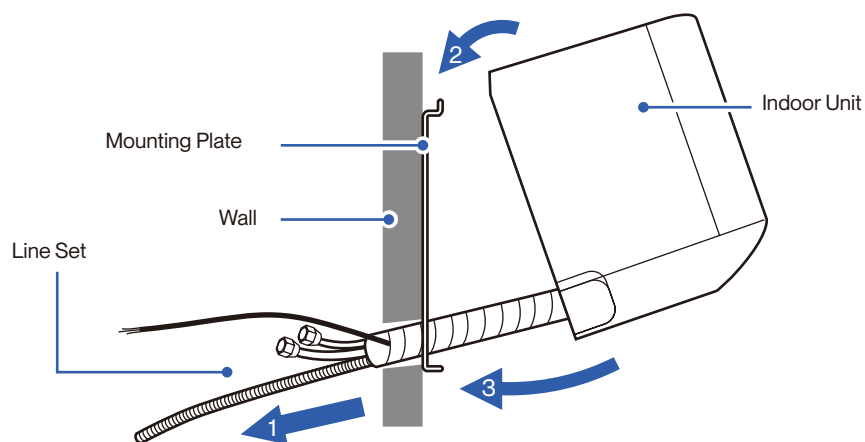
- Drain hose must be positioned at the bottom to prevent water leakage.



## Indoor Unit Installation

### Pass Line Set Through Wall Hole and Mount Indoor Unit

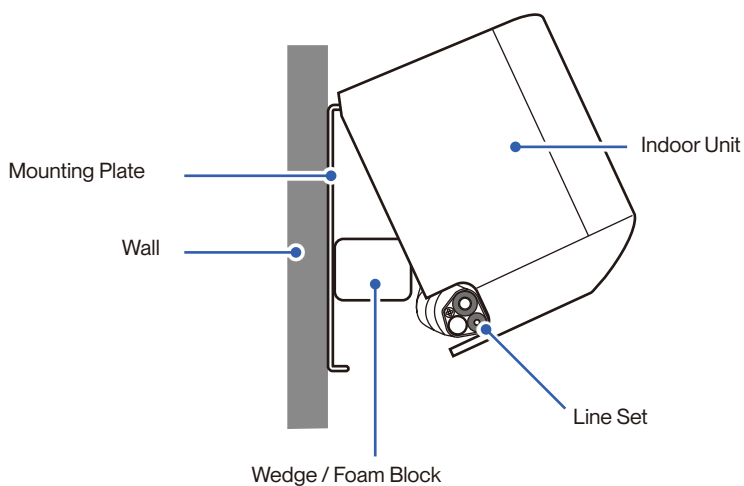
1. Carefully pass the line set bundle through the wall hole.
2. Hook the top of the indoor unit on the mounting plate.  
Push the unit lightly left and right to make sure it is firmly hooked on the mounting plate.
3. Push down the bottom of the indoor unit and snap into the mounting plate.



### Pass Line Set Through Wall Hole and Mount Indoor Unit (Left Piping Direction)

If you choose to have the piping direction on the left side of the indoor unit,

1. Carefully pass the drain hose and electric cable through the wall hole.
2. Hook the top of the indoor unit on the mounting plate.  
Push the unit lightly left and right to make sure it is firmly hooked on the mounting plate.
3. Place a wedge or foam block or something slightly soft between the mounting plate and the indoor unit for a easier installation process in later steps.

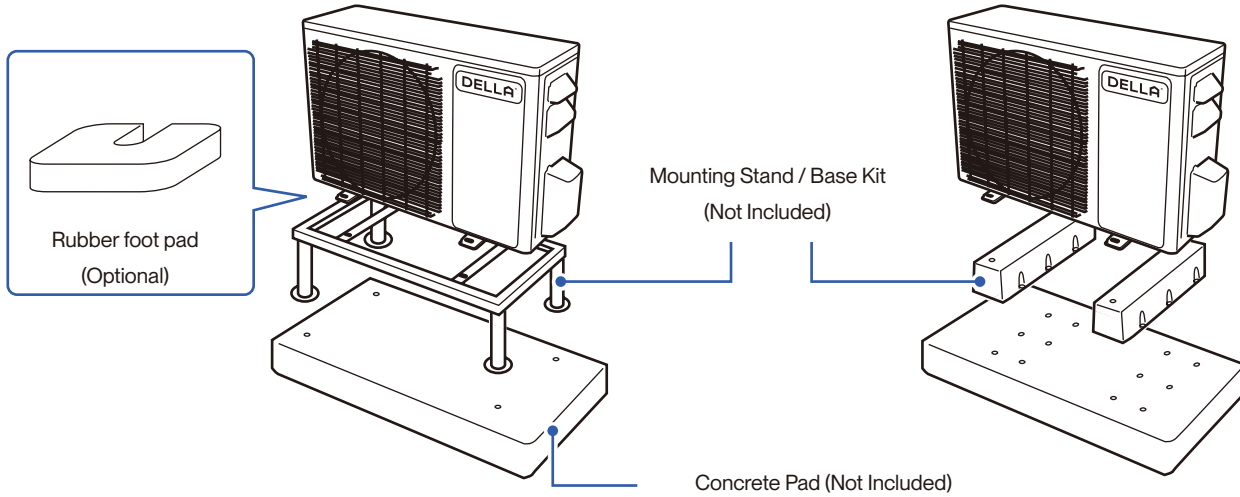


- The indoor unit is not secured in place at this step for left side piping direction installation.  
Handle the unit and line set with caution. It is recommended to have a person looking after the unit and make sure it does not fall during the later installation process.

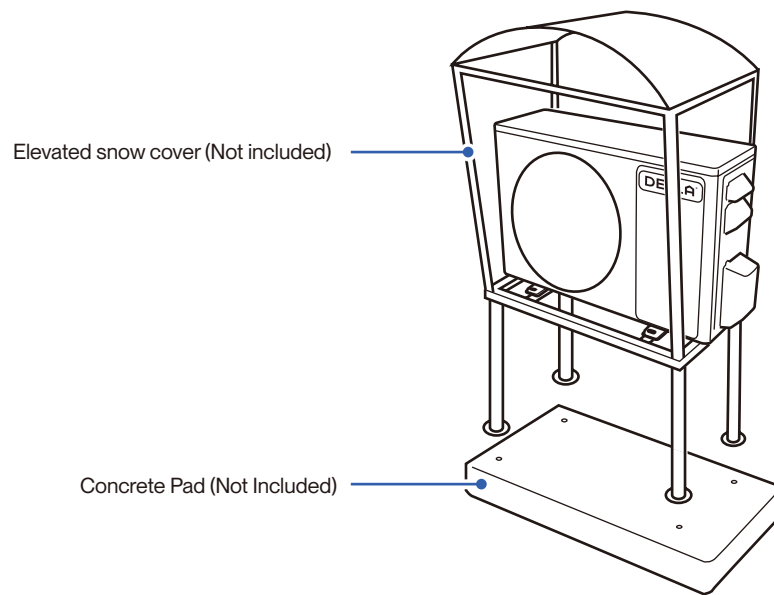
## Outdoor Unit Installation

### Secure the Outdoor Unit (Ground Installation)

1. Place a concrete pad on the installation location.  
NOTE: You do not need a concrete pad if the ground is concrete.
2. Mount the indoor unit on a mounting stand or base kit.  
NOTE: Rubber foot pads can be placed between the outdoor unit and the mounting kit to reduce vibration or noise.
3. Drill holes on the concrete pad or concrete ground.
4. Secure the mounting stand or base kit on the concrete with concrete anchor bolts.



- Outdoor unit should be installed on a elevated mounting stand with snow cover if using in a snowy region.

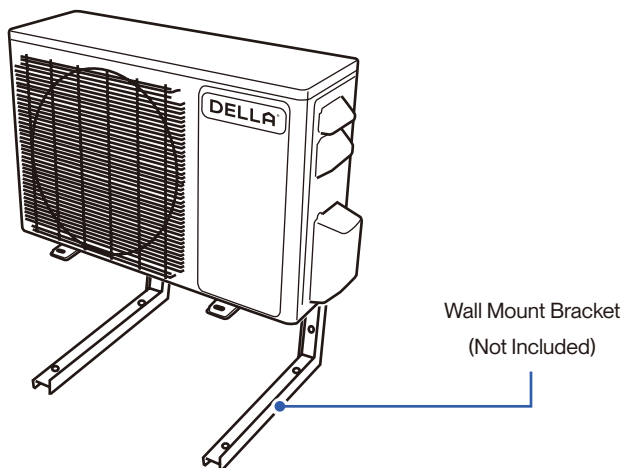


## Outdoor Unit Installation

### Secure the Outdoor Unit (Wall Installation)

The outdoor unit can be fixed on a wall mounting bracket if there is no ground mounting option.

1. Measure the distance between the outdoor unit's legs.
2. Mount the wall mounting bracket on the wall.
3. Secure the outdoor unit on the wall mounting bracket.

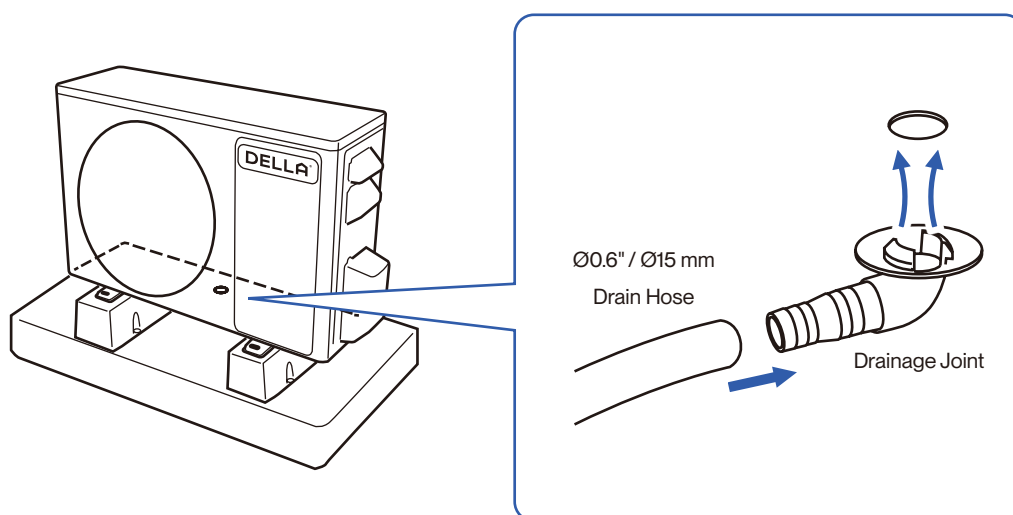


- The wall mounting bracket and the wall must be able to support at least 4 times the weight of the outdoor unit.

### Attach Drainage Port and Hose

Outdoor unit drainage helps prevent condensation or frost inside the unit during cold weather.

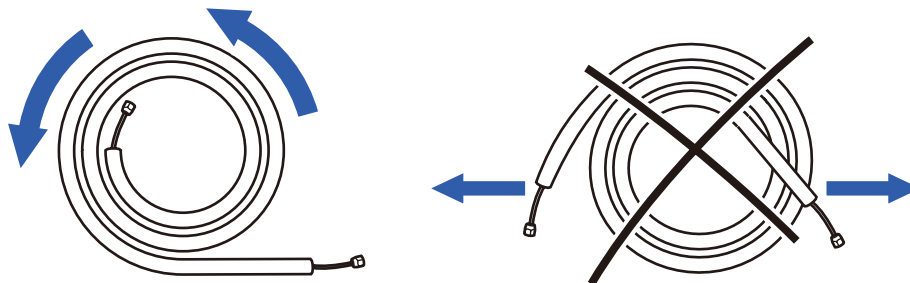
1. Drainage joint installation is recommended for heat pump models.
2. Insert drainage joint into the bottom hole of the outdoor unit.
3. Connect one end of the drain hose to the joint and the other end to your desired drainage point.



## Indoor and Outdoor Unit Installation

### Preparing the Refrigerant Pipe

1. Unroll the included refrigerant pipe.



- Do not pull the refrigerant pipe to prevent the pipe from kinking or bending.

2. Remove the cover and make sure the ports are clean and smooth.



Imperfect Flaring



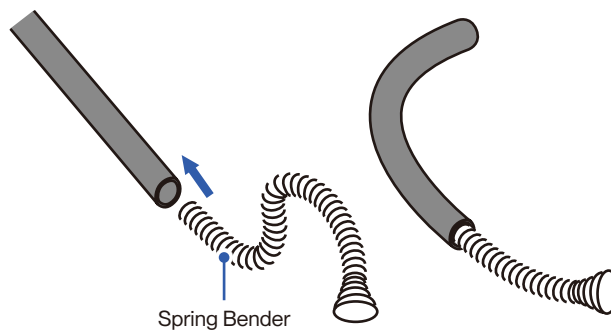
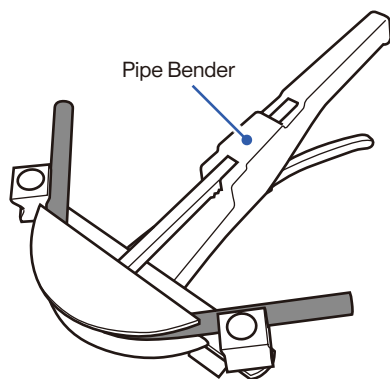
Dirty Flaring

3. In the case of a imperfect flaring or the pipe needs to be shorten for the installation, refrigerant pipe should be cut and flare by qualified technician.

Page 25



- Use a pipe bender or spring bender to shape the refrigerant pipes along wall and corners. Bending the pipe without bending tools would easily kink or damage the pipe, which would cause refrigerant starvation, or leakage in the system.





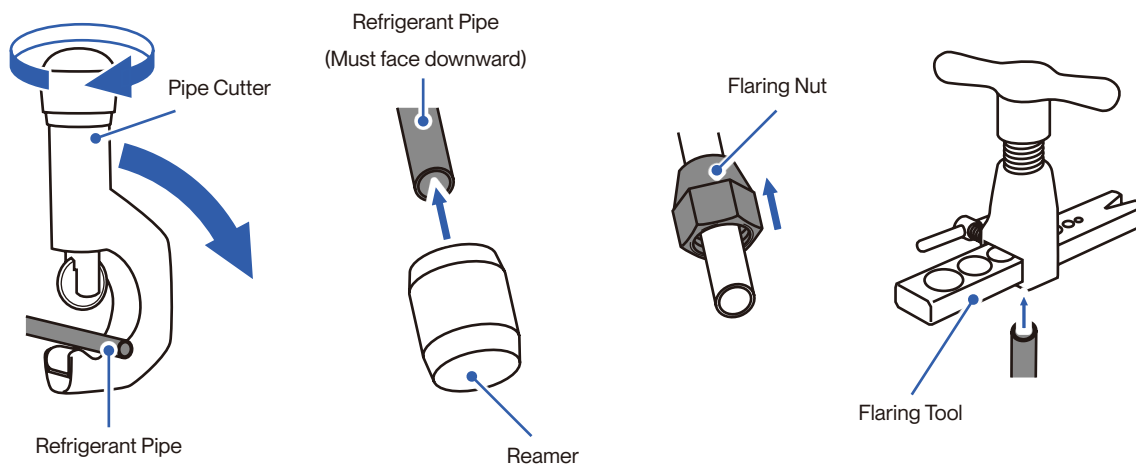
## Indoor and Outdoor Unit Installation

### Cutting and Flaring Refrigerant Pipe



- Any refrigerant pipe alteration should only be done by qualified technician. Incorrect work may cause refrigerant leak, reduce cooling / heating efficiency, damage to the unit. Warranty does not cover any damage(s) caused by incorrect refrigerant pipe alteration.

1. Cut the copper pipe with a pipe cutter.
2. Remove any burrs or rough edges with a reamer with the pipe facing downward.  
NOTE: The opening of the pipe must face toward the ground to prevent chips or dust from entering the pipe.
3. Insert the flare nut to the pipe.
4. Use the flaring tool to flare the copper pipe. The flaring angle must match to that of the refrigerant lines from the unit.



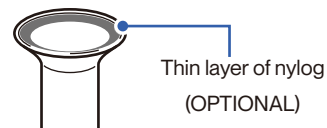
## Indoor and Outdoor Unit Installation

### Connect the Refrigerant Pipes to the Indoor Unit

- Align the refrigerant pipes to that from the indoor unit, then tighten the nut by hand.
- Use a torque wrench to tighten the nut according to the torque requirement.

#### QUICK TIPS

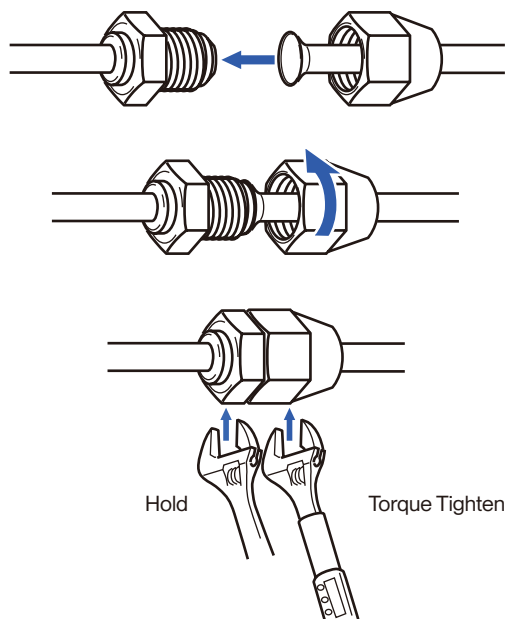
- A thin layer of nylog can be applied to the inside of the flare to provide better seal. (OPTIONAL)
- Make sure no nylog is on the outside of the flare.



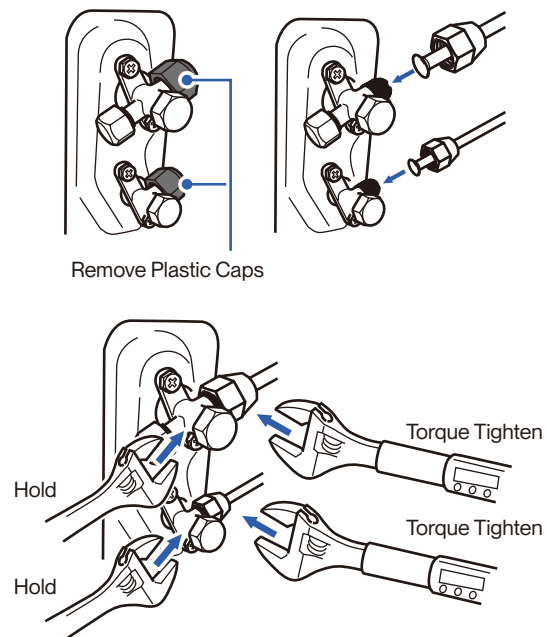
### Connect the Refrigerant Pipes to the Outdoor Unit

- Unscrew the screws on the valve cover, press it down gently and remove the cover from the outdoor unit.
- Remove plastic caps from the end of the valves.
- Align the refrigerant pipes to the outdoor unit valve, then tighten the nut by hand.
- Use a torque wrench to tighten the nut according to the torque requirement.

#### Indoor Unit Connection



#### Outdoor Unit Connection



Pipe Diameter	1/4"	3/8"	1/2"	5/8"
Torque Parameter	18 - 20 N-M 13.3 - 14.8 lbf-ft 1.8 - 2.0 kgf-m	30 - 35 N-M 22.1 - 25.8 lbf-ft 3.0 - 3.6 kgf-m	45 - 50 N-M 33.2 - 36.9 lbf-ft 4.6 - 5.1 kgf-m	60 - 65 N-M 44.3 - 48.0 lbf-ft 6.1 - 6.6 kgf-m



- Connection must be torque tighten to prevent leak. Do not over tighten.
- Refrigerant piping and torque requirement for specific model is on [Page 15](#).

## Indoor and Outdoor Unit Installation

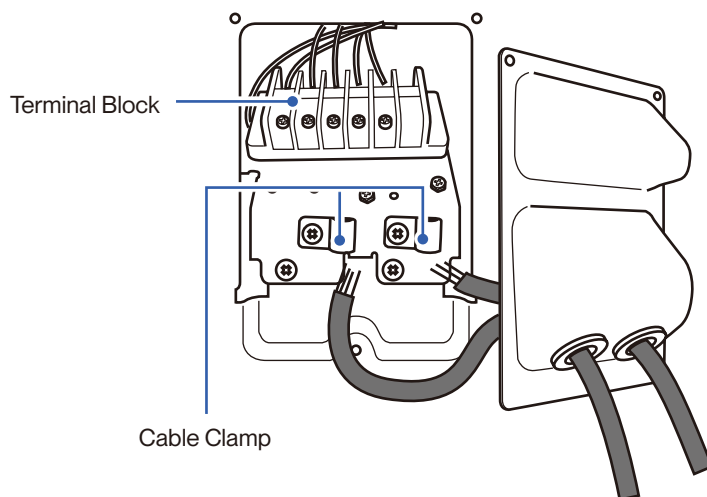
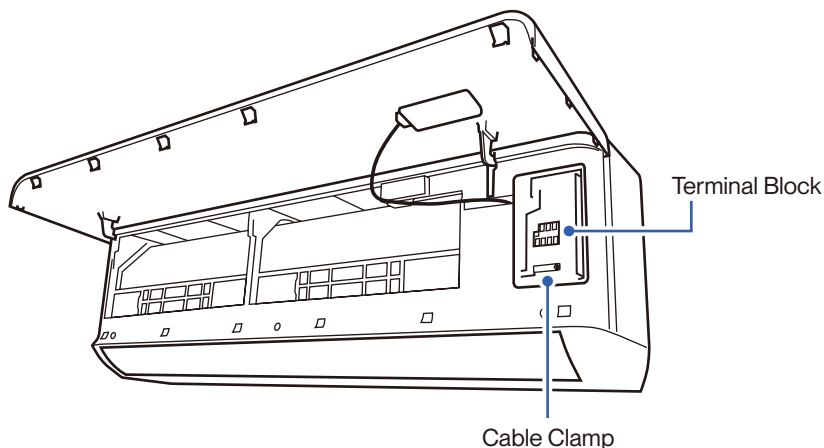
### Connect the Electrical Wire



#### WARNING

- Electrical wiring must be done by a qualified technician or electrician. Failing to connect the wires correctly will cause short circuit, a fire, and property damage.
- Do not use the communication cable as power supply cable.

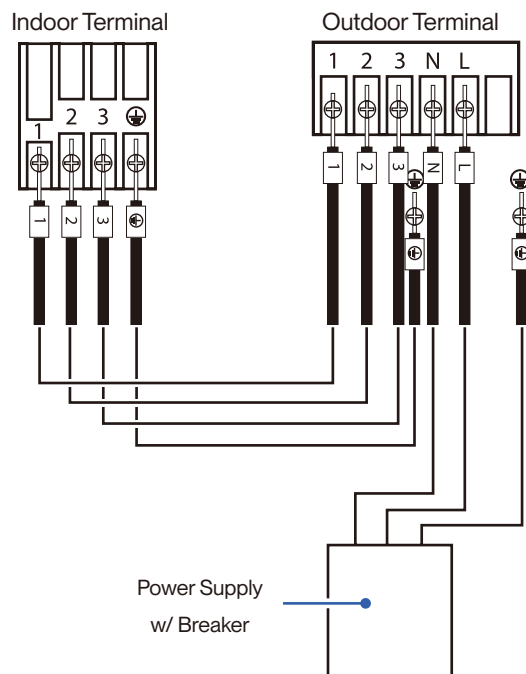
1. Unscrew the cable clamp in the indoor unit.
2. Connect wires to the corresponding terminal and secure the cable using the cable clamp.
3. Reinstall the control box cover and close the indoor unit's front panel.
4. Unscrew the screws from the wiring cover, press the cover downward gently, and remove from the outdoor unit.
5. Unscrew the cable clamp.
6. Insert the electrical cable from the indoor unit through the opening on the cover, then connect the wires to the outdoor unit terminal.
7. Insert power supply cable (not included) to the opening on the cover, then connect the wires to the outdoor unit terminal.
8. Turn off any power from the power supply, and connect the wires to the power supply circuit box.  
Exact power supply cable and breaker size requirement on [Page 14](#)
9. Reinstall the wiring cover to its original place.



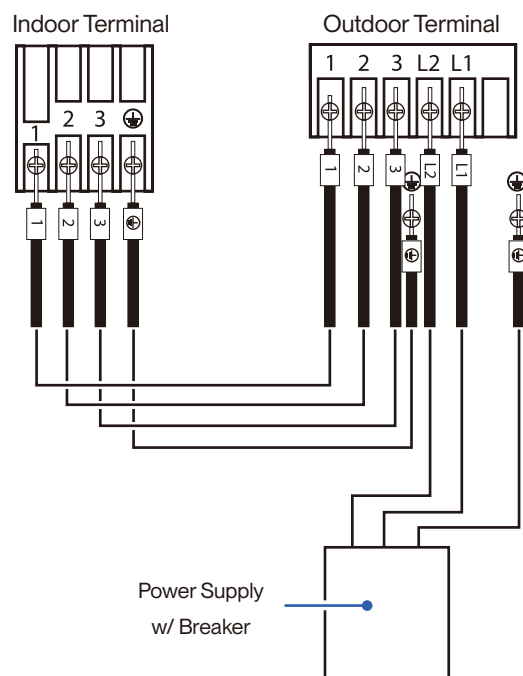
## Indoor and Outdoor Unit Installation

Connect the Electrical Wire

For 115V Unit

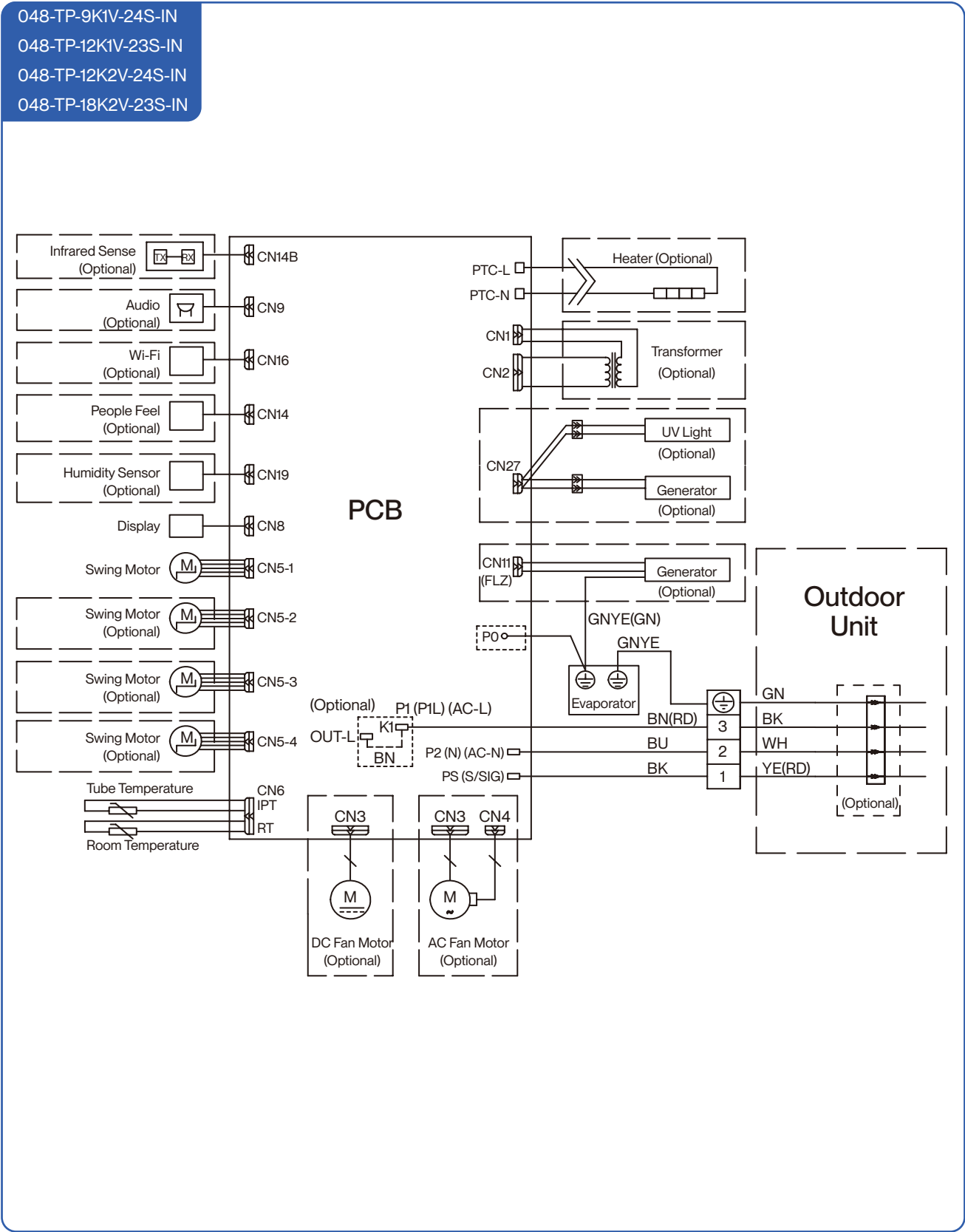


For 220V Unit



# Indoor and Outdoor Unit Installation

## Indoor Unit Circuit Diagram



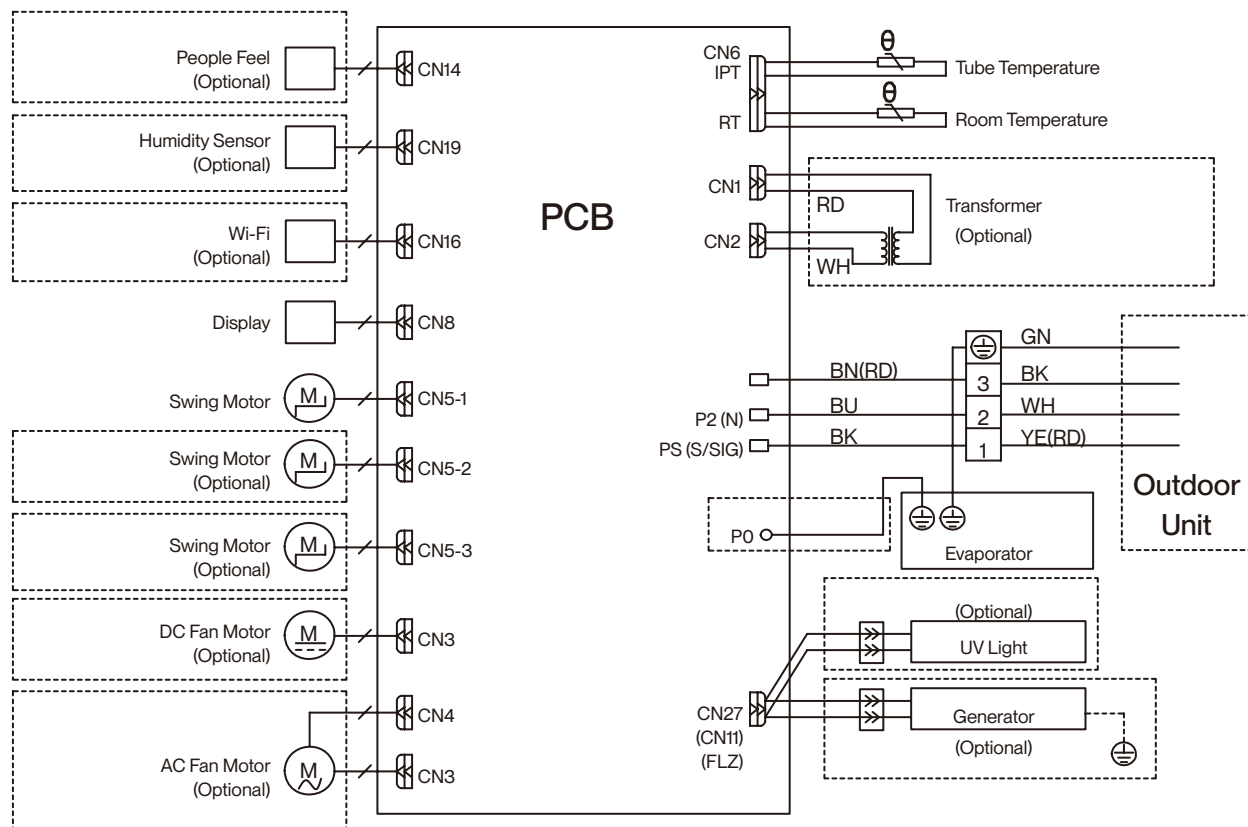
## Indoor and Outdoor Unit Installation

### Indoor Unit Circuit Diagram

048-TP-9K2V-24S-IN

048-TP-23K2V-23S-IN

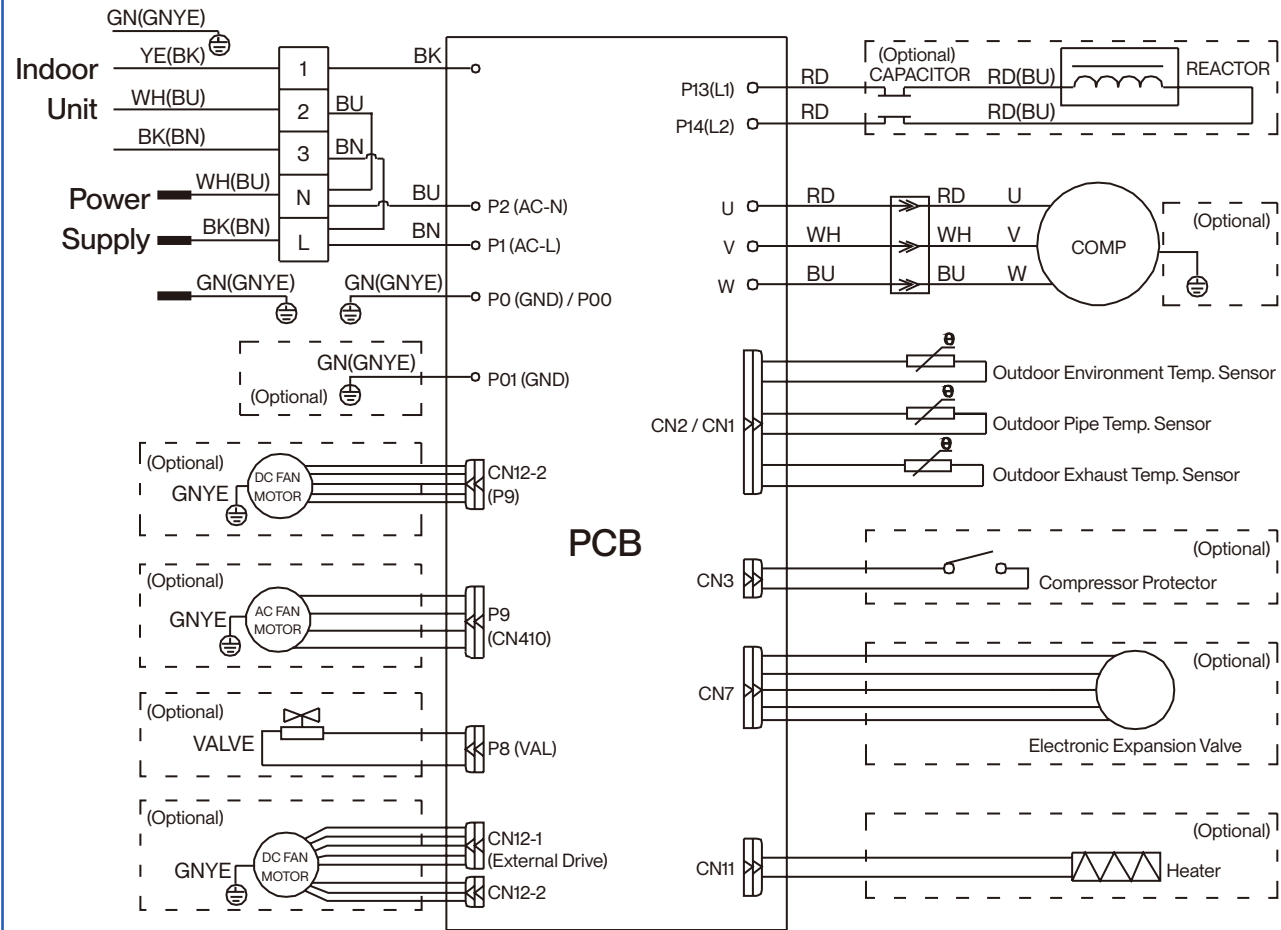
Installation  
Installation



# Indoor and Outdoor Unit Installation

## Outdoor Unit Circuit Diagram

048-TP-9K1V-24S-OUT  
048-TP-12K1V-23S-OUT



Installation  
Installation

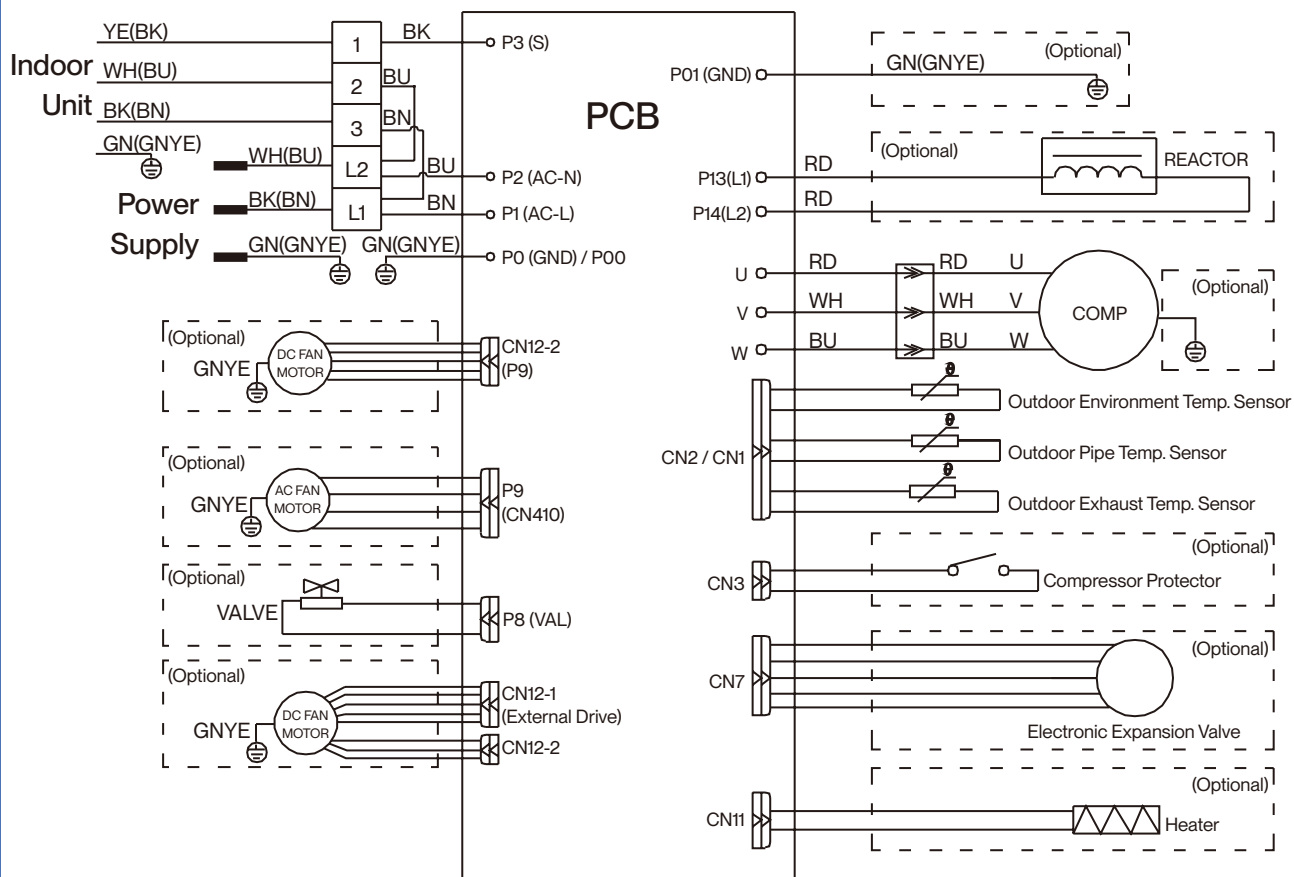
## Indoor and Outdoor Unit Installation

### Outdoor Unit Circuit Diagram

048-TP-9K2V-24S-OUT

048-TP-12K2V-24S-OUT

048-TP-18K2V-23S-OUT





Installation  
Installation

048-TP-23K2V-23S-OUT

## Indoor and Outdoor Unit Installation

### Vacuum Pumping, Leak Test (Using Micron Gauge) \*RECOMMENDED, and Adjust Refrigerant Level

1. Remove the protective caps from the service port, low-pressure valve (Lo-R), and high-pressure valve (Hi-R).
2. Connect the charging hose with a push pin to the service port.
3. Connect a the vacuum pump to the other end of the charging hose and the micron gauge in between the service port and the pump.
4. Open the valve adapter on the charging set, then turn on the vacuum pump to vacuum the system.
5. Let the vacuum pump run until the micron gauge indicate the value of 500 micron or lower.
6. Close the valve adapter on the charging set and turn off the vacuum pump.
7. Leave the system connected with the micron gauge for 5 minutes, then make sure the gauge indication does not exceed 500 micron.  
NOTE: In the case of a leak, and the micron level increases above 500 micron, reconnect all the connection joints on the refrigerant line, and redo the vacuum pumping.
8. Disconnect the pressure hose and the micron gauge from the service port.
9. The air conditioner comes with enough refrigerant for the standard length pipe set, add refrigerant charge if you use a lengthened refrigerant line.  
[Page 15](#)
10. Turn on the air conditioner and confirm it can power on properly, and then turn it off.  
[Page 48](#)
11. Fully open the low pressure valve (Lo-R) and high pressure valve (Hi-R)
12. Put the protective caps back on the service, low-pressure valve, and high-pressure valve.
13. Tighten the caps.



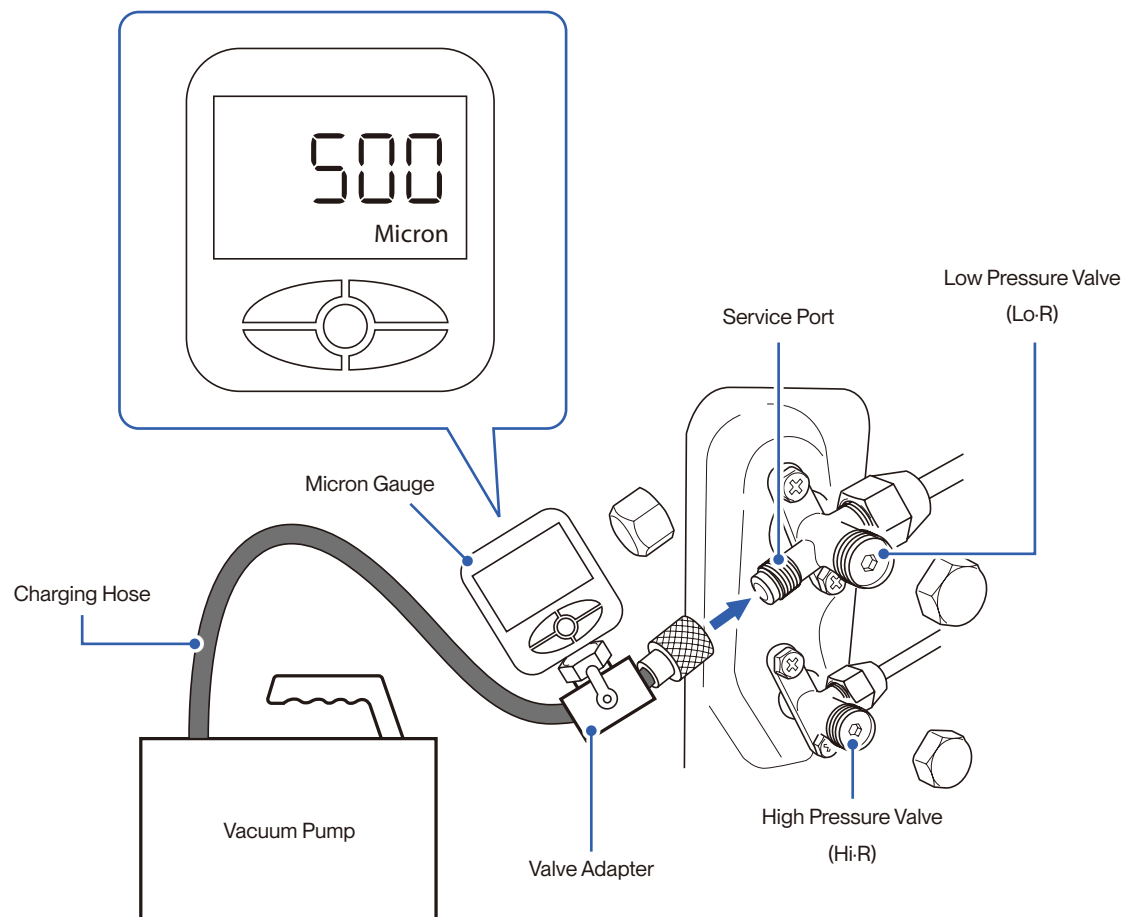
- Only add refrigerant if you use a lengthened refrigerant line. There is no need to adjust or recover any amount refrigerant if you use a standard or shortened refrigerant line.
- Do not open the refrigerant valve until vacuum pumping is completed.
- Stop and disconnect the vacuum pump from the system before opening the refrigerant valve.
- Each indoor unit connected to the multizone outdoor unit must vacuumed respectively.

#### Additional Refrigerant

- Additional Refrigerant Amount (ounce)  
[0.11 × (Total Install length (ft) - 25)] oz
- Additional Refrigerant Amount (gram)  
[10 × (Total Install length (m) - 7.5)] g

# Indoor and Outdoor Unit Installation

## Micron Gauge Connection



Installation  
Installation

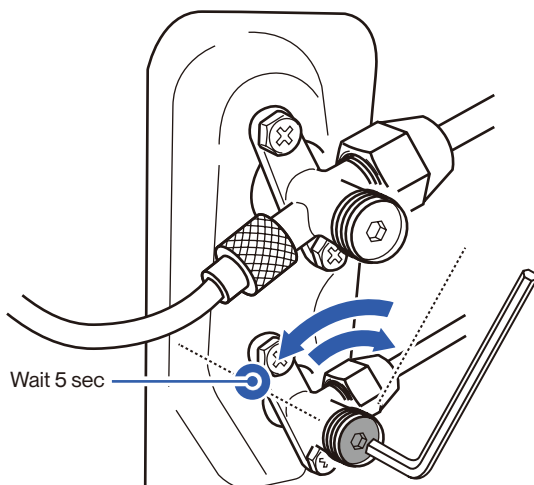
## Indoor and Outdoor Unit Installation

### Vacuum Pumping, Leak Test (Using Manifold Gauge), and Adjust Refrigerant Level



- Analog manifold gauge is less accurate and measure vacuum at a lower resolution than a digital micron gauge. DELLA recommend using micron gauge for vacuum pumping mentioned on [Page 34](#).

- Remove the protective caps from the service port, low-pressure valve (Lo-R), and high-pressure valve (Hi-R).
- Connect the pressure hose with a push pin from the manifold gauge to the service port.
- Connect the charging hose from the manifold gauge to the vacuum pump.
- OPEN the low-pressure valve (Lo-M) and CLOSE the high pressure valve (Hi-M) on the manifold gauge.
- Turn on the vacuum pump to vacuum the system.
- Let the vacuum pump run for at least 15 minutes and make sure the gauge indicates  $-0.1 \text{ Mpa}$  ( $-76 \text{ cmHg}$ ).  
NOTE: Depending on your refrigerant line set length and vacuum pump power, it might takes longer time.
- Close the pressure valve (Lo-M) and turn off the vacuum pump.
- Leave the system connected with the manifold gauge for 5 minutes, then make sure the gauge indication does not exceed  $0.005 \text{ Mpa}$ .  
NOTE: In the case of a leak, and the pressure value increases, reconnect all the connection joints on the refrigerant line, and redo the vacuum pumping.
- Open the high-pressure valve (Hi-R) for  $1/4$  turn, then close the valve after 5 seconds.



- Check all connection joints with refrigerant leak detector or liquid leak detector.
- The air conditioner comes with enough refrigerant for the standard length pipe set, add refrigerant charge if you use a lengthened refrigerant line.  
[Page 15](#)
- Turn on the air conditioner and confirm it can power on properly, and then turn it off.  
[Page 48](#)
- Disconnect the pressure hose from the service port, then fully open the low pressure valve (Lo-R) and high pressure valve (Hi-R).
- Put the protective caps back on the service, low-pressure valve, and high-pressure valve.
- Tighten the caps.



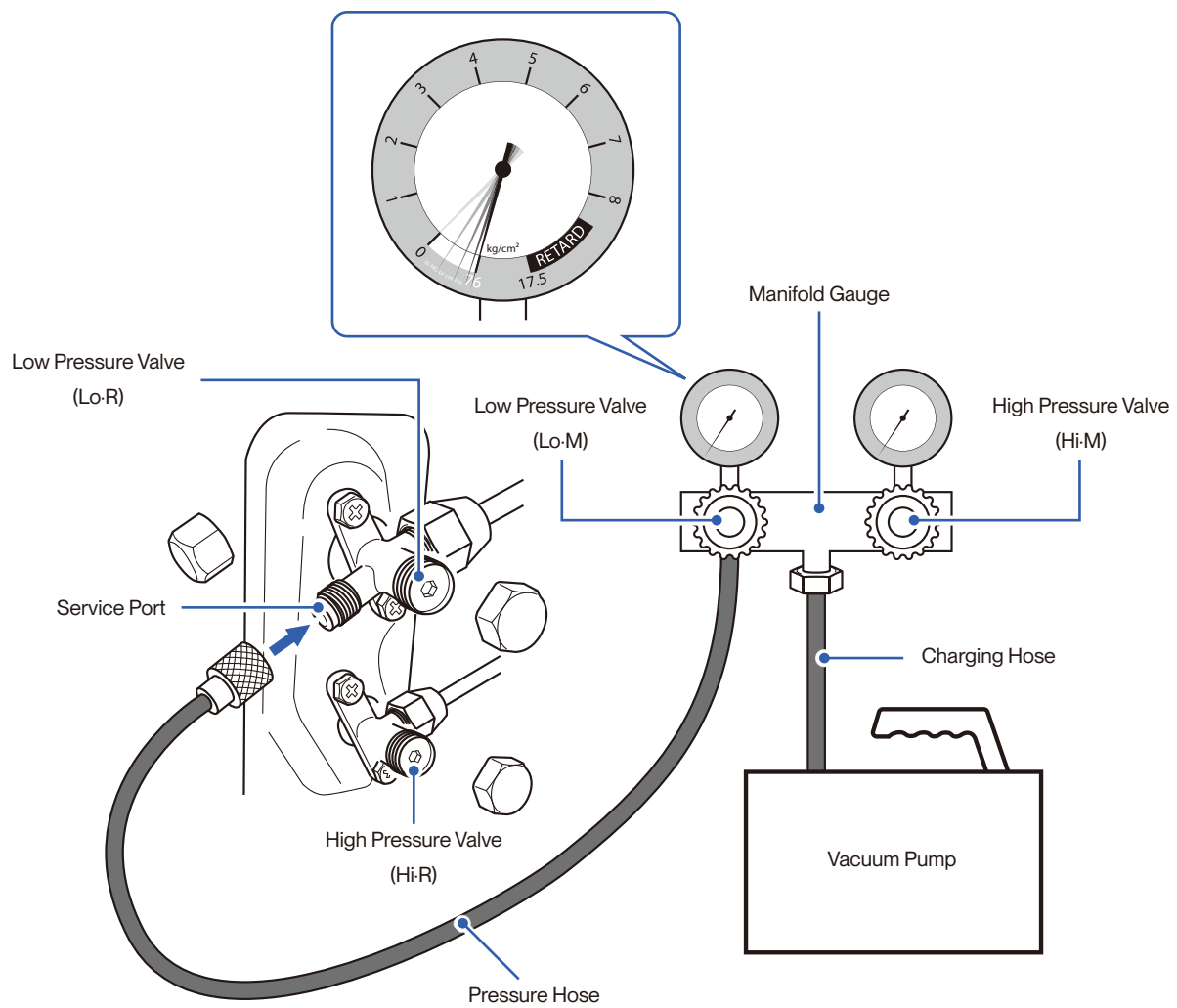
- Only add refrigerant if you use a lengthened refrigerant line. There is no need to adjust or recover any amount refrigerant if you use a standard or shortened refrigerant line.
- Do not open the refrigerant valve until vacuum pumping is completed.
- Stop and disconnect the vacuum pump from the system before opening the refrigerant valve.
- Each indoor unit connected to the multizone outdoor unit must vacuumed respectively.

#### Additional Refrigerant

- Additional Refrigerant Amount (ounce)  
 $[0.11 \times (\text{Total Install length (ft)} - 25)] \text{ oz}$
- Additional Refrigerant Amount (gram)  
 $[10 \times (\text{Total Install length (m)} - 7.5)] \text{ g}$

# Indoor and Outdoor Unit Installation

## Manifold Gauge Connection



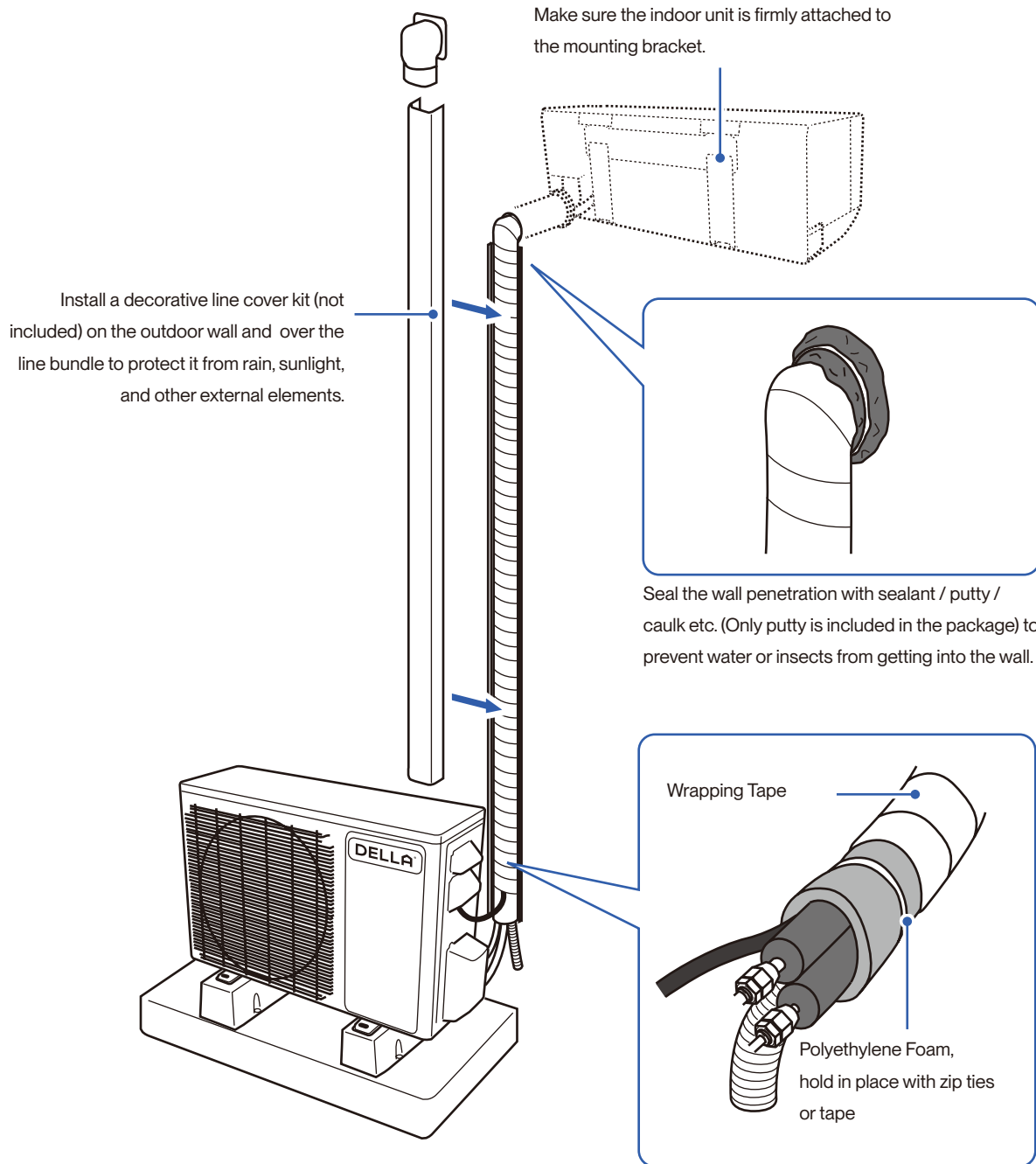
Installation  
Installation

## Finishing

### Line Set Insulation, Bundling, and Finishing Touch

Refrigerant Pipes, drain hose, and electric cable must be properly arranged and bundled with insulation tape to maximize the unit's efficiency and prevent condensation or water leak.

Installation  
Installation



#### QUICK TIPS

- When wrapping and bundling the line set, avoid over tightening to prevent the insulating materials from over compression.
- Make sure all connection joints are properly insulated.

# Finishing

## Check List

Go through the following list and check your installation.

☒ the check box for each confirmation.

Check List	Status
Are the indoor and outdoor unit kept at least the minimum distance away from the closest wall and obstacle?	<input type="checkbox"/>
Is the indoor mounting plate secured?	<input type="checkbox"/>
Are all the panels on the unit secured and would not fall out?	<input type="checkbox"/>
Is the drain hose properly attached?	<input type="checkbox"/>
Are the refrigerant pipes securely connected and no refrigerant leakage?	<input type="checkbox"/>
Are all pipes, hoses, and cable bundled and wrapped with insulation tape?	<input type="checkbox"/>
Is the system properly vacuumed?	<input type="checkbox"/>
Is all the wall opening sealed off?	<input type="checkbox"/>
Are the refrigerant valves fully opened?	<input type="checkbox"/>
Do the power supply and voltage match the unit rating? (Check before connecting to power supply)	<input type="checkbox"/>
Is the electrical wiring in the unit connected and secured?	<input type="checkbox"/>
Are the units properly grounded?	<input type="checkbox"/>
Is the power breaker, fuse, or protection device installed?	<input type="checkbox"/>
Can the remote control send control commands to the air conditioner?	<input type="checkbox"/>



- Any failures, accidents, or damages caused by improper installation are not covered by the warranty.

## Finishing

### Test Run

After the installation, test run the mini split system and take sure it performs and works properly without water leak or abnormal noise.

1. Turn on the power supply.
2. Turn on the air conditioner using the remote control.
3. Test the unit at the lowest temperature in COOL mode.
4. Test the unit at the highest temperature in HEAT mode.
5. Test each mode for at least 8 minutes.
  - Measure the air temperature at the air outlet.
  - Check if water drains properly from the drainage hose.
  - Check if the louver and deflectors move properly.
6. If everything is operating normally, return to normal setting and turn off the air conditioner.
7. Inform the user to read the operation instruction before use, and demonstrate to the user how to use the air conditioner, the necessary knowledge of service and maintenance, and a reminder of accessories storage.



- If the ambient temperature exceed the normal operation range, lift the front panel and use the emergency button to run COOL and HEAT modes.



Contact us if you encounter any problems during or after the installation.



[support.dellahome.com](https://support.dellahome.com)



800-863-4143  
6:00 a.m. - 4:00 p.m. PST  
Monday - Friday

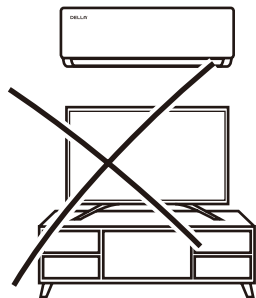


24/7 Live Chat



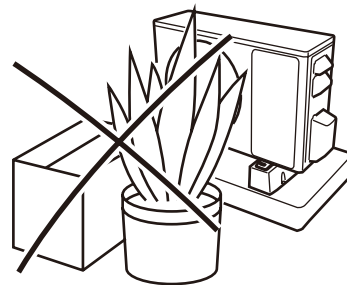
## Before Using

### Operation Tips



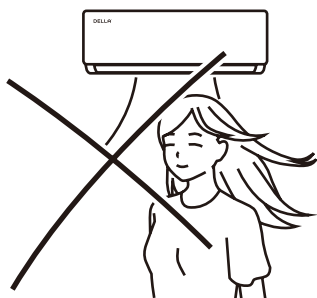
Avoid placing TV, radio or large furniture under the air conditioner.

- It may block wind flow or interfere with the remote control.



Avoid putting plants or objects around the outdoor unit.

- It may lower the air conditioner efficiency or cause malfunction.



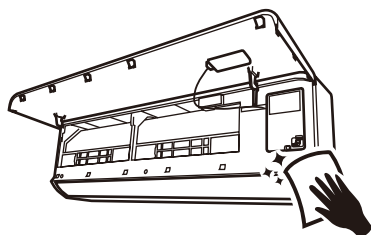
Avoid direct wind flow to people, pets, or plants.

- Expose to direct wind flow for extended period of time may have a negative impact on your health.



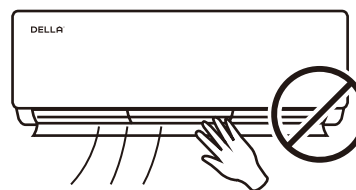
Close windows and blinds.

- The air conditioner can cool or warm the area with better efficiency.



Follow cleaning and maintenance routine.

- Regular cleaning and maintenance are needed for the best efficiency and prevent bad odor or water leak.

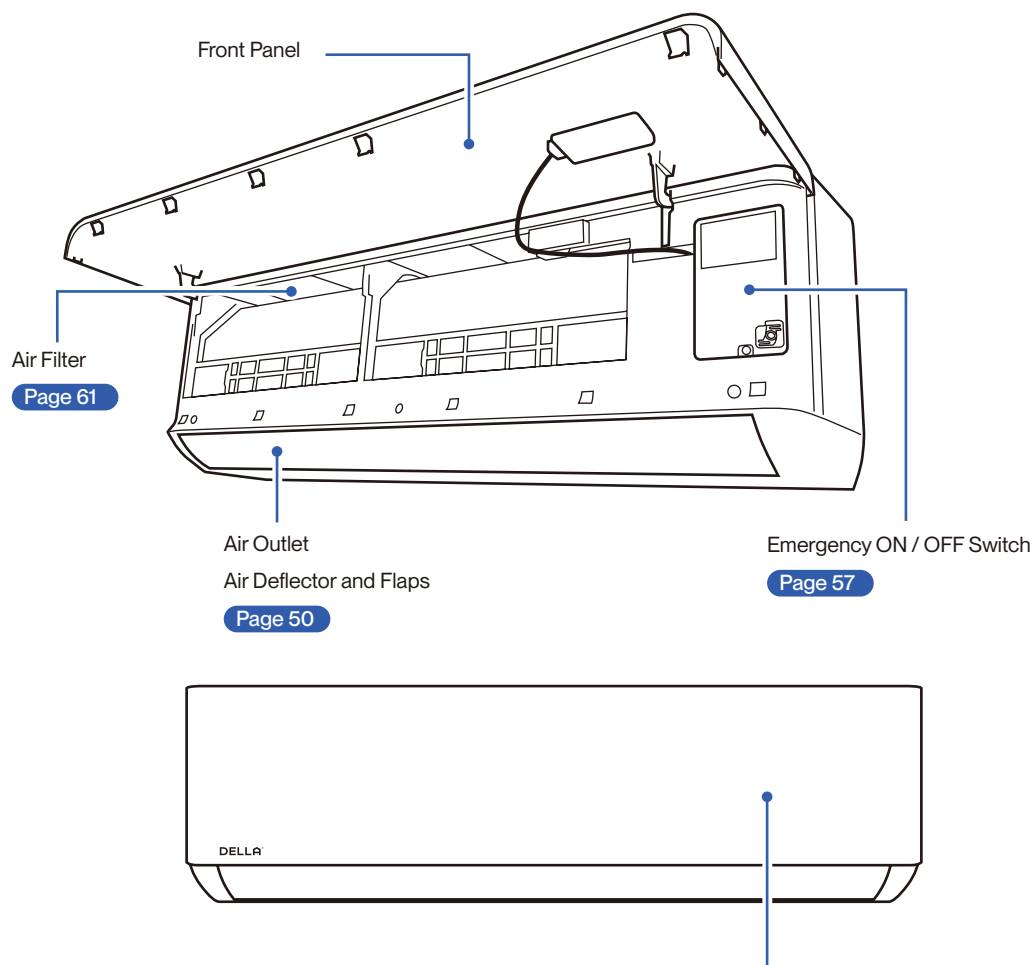


DO NOT manually adjust the deflector and flaps.

- It may cause injury to the user and damages to the air conditioner.

Before Using

Indoor Unit and Front Panel



Display

LED Indicator	Function
	Lights up when the unit is turned on and operating Indicator for temperature, timer, and error codes
	Lights up when timer is enabled
	Lights up when SLEEP mode is enabled

NOTE: The graphical representation might have slight differences than the actual product.

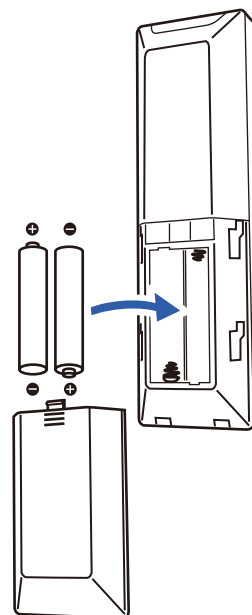
## Before Using

### Remote Control (Inserting Battery)

1. Push and slide the back cover off the remote control.
  2. Insert 2 LR03 AAA 1.5 v batteries into the battery compartment.
  3. Reinstall the back cover to the remote control.
- After new batteries are inserted into the remote control, the display screen will lights up for 3 seconds. Leave it for 10 seconds, the display will automatically turn off.
  - The default temperature unit will automatically turn into degree Fahrenheit.  
To change temperature unit, follow instruction on [Page 56](#).



- Do not use rechargeable batteries.
- Replace the old batteries with new ones of the same type.
- Do not dispose batteries as unsorted municipal waste.



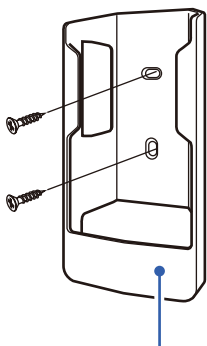
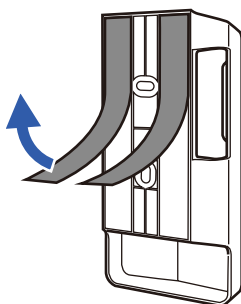
Before Using  
Before Using

### Remote Control (Remote Control Holder)

1. Attach the remote control holder to a wall by using the double sided adhesive tape or provided screws.  
NOTE: Wall anchor might needed if you install it on a dry wall.
2. Insert the remote control into the holder.



- Avoid exposing the remote control to direct sunlight.



Remote Control Holder





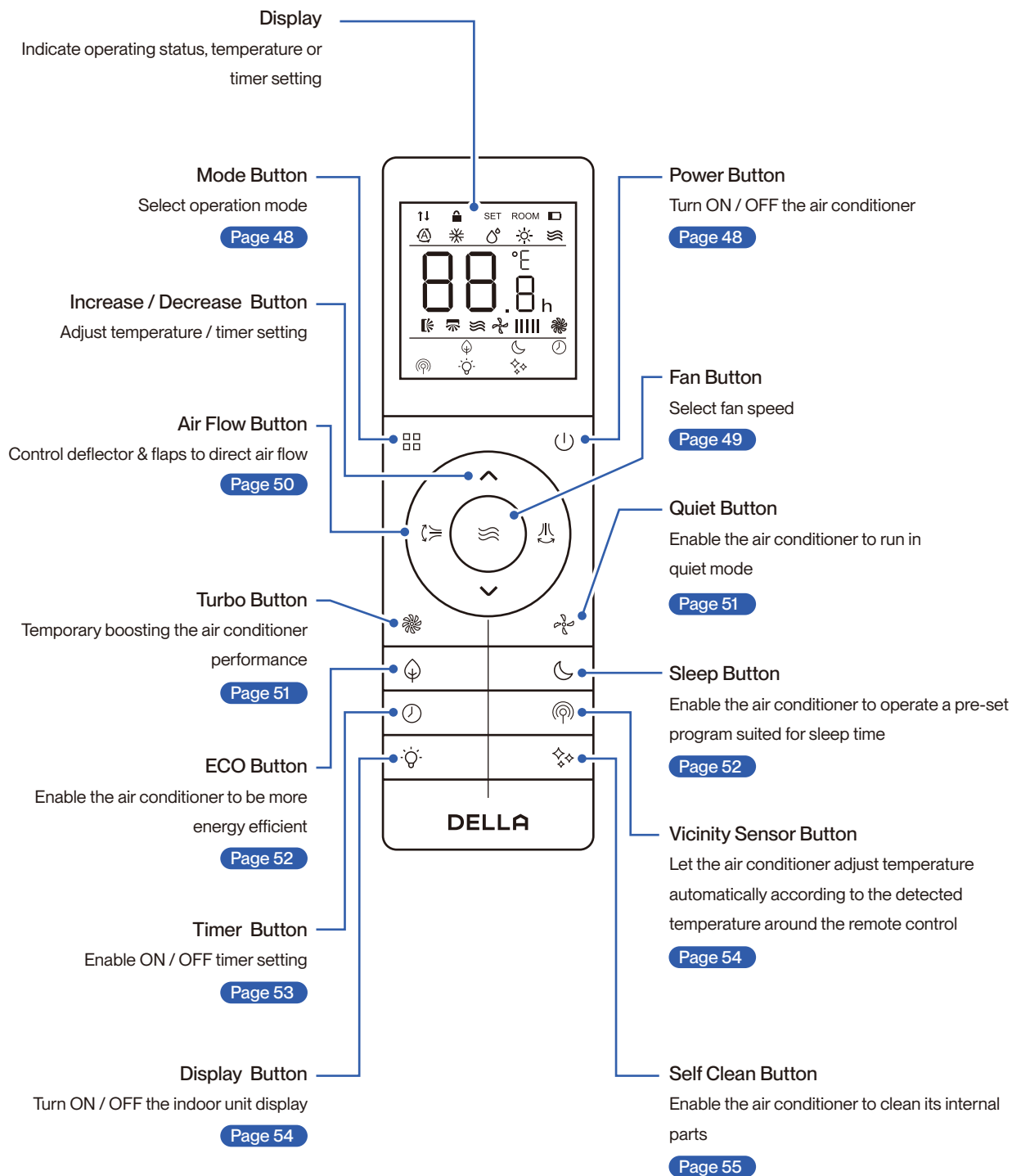
# Just Right, Always.

Made to live with you, Della puts controls in your hands so that you can easily dail in a stress-free space that helps you feel more you.



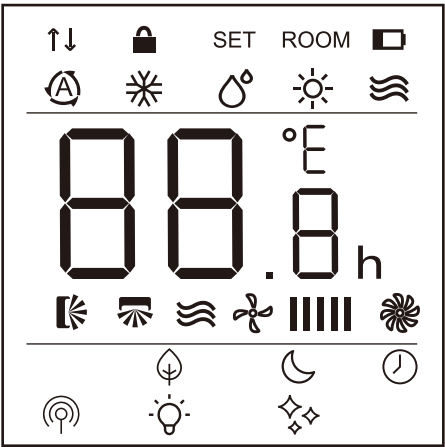
## Before Using

### Remote Control



Before Using

Remote Control



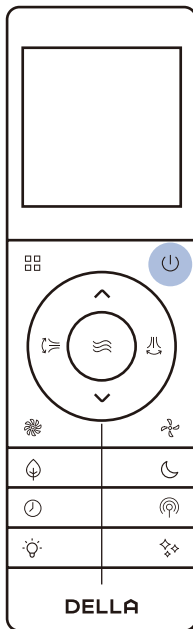
Before Using  
Before Using

LED Indicator	Function
↑↓	Signal Indicator
🔒	Child Lock
SET	Indicate Set Temperature
ROOM	Indicate Room Temperature
🔋	Low Battery
🌀	Auto Mode
❄️	Cool Mode
💧	Dehumidify Mode
☀️	Heat Mode
🌊	Fan Mode
88.8	Indicate Temperature Value
°F °C	Temperature Unit Degree Fahrenheit / Celsius

LED Indicator	Function
🌀 🌀	Horizontal & Vertical Air Flow Indicator
🌀	Quiet Mode
🌊	Fan Speed
🌸	Turbo Mode
🌿	Eco Mode
🌙	Sleep Mode
🕒	Timer
📶	Vicinity Sensor Mode
💡	Indoor Unit Display Indicator
💎 💎	Self Clean

## Basic Operation

Basic Operation  
Basic Operation



### Power ON

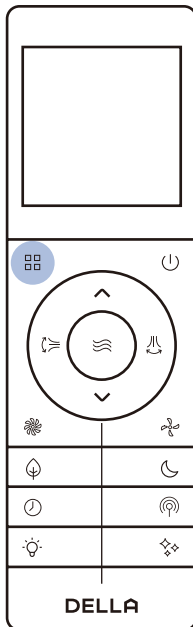
Press .

- The air conditioner will start operating.

### Power OFF

Press .

- The air conditioner will stop operating.






### Select Operation Mode

Press  to select operation mode.



- It may take a few minutes for the air conditioner to switch between modes.
- During Heat mode, the air conditioner can automatically activate defrost cycle, which is essential to remove frost on the condenser for heat exchange function. This procedure usually lasts for 2 - 10 minutes. When defrosting, indoor unit fan will stop operating. Once defrosting is completed, it will resume heat mode automatically.

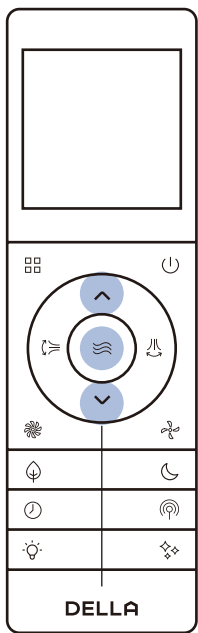
### Auto mode operation

Set temp. < Room temp.	 Cool
Set temp. > Room temp.	 Heat
Set temp. = Room temp. $\pm$ 1.8°F / 1°C	 Fan

- Auto mode allows the AC to automatically select operation mode based on the above logic.
- Each mode will operate for at least 6 minutes before switching.
- Auto mode does not support sleep mode and eco mode operation.



Basic Operation



Adjust Temperature

- Press to adjust temperature setting .
- Temperature setting will adjust by 1°F / 1°C increment for each time the button is pressed.
  - Press and hold the buttons to adjust temperature continuously.
  - Temperature can only be set between 61°F - 88°F / 16°C - 31°C.

Set Fan Speed

Press to select your desired fan speed.



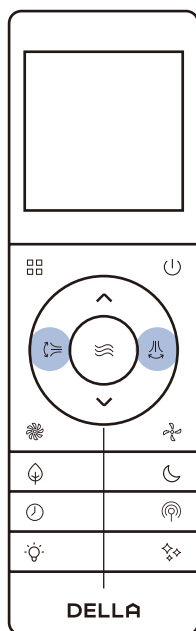
	<div><div>Auto</div><div>Cool</div><div>Dehumidify</div><div>Heat</div><div>Fan</div></div>				
<div>Temperature Setting</div>	61°F - 88°F / 16°C - 31°C				N/A
<div>Fan Speed</div>	All Fan Speed	All Fan Speed	only	All Fan Speed	All Fan Speed



- The AC performs the best within operational ambient temperature.
- When the ambient temperature is too high, the AC may trip the circuit breaker protection and cause the system to shut down.
- When the ambient temperature is too low, the AC may generate excessive moisture, leading to water dripping from the outdoor unit.

	Indoor Temperature	Outdoor Temperature
Cool / Dehumidify Mode	63°F - 90°F / 17°C - 32°C	59°F - 122°F / -15°C - 50°C
Heat Mode	32°F - 80°F / 0°C - 27°C	-13°F - 75°F / -25°C - 24°C

## Basic Operation



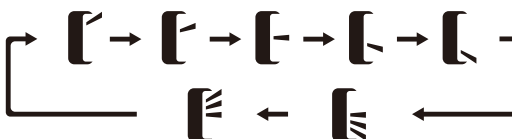
### Adjust Air Flow

Press to oscillate horizontal flaps.



Press one more time. → The flaps will stop at the position it was in when you pressed the button.

Press and hold for 3 second.



Press to select 1 of the 5 fixed positions, upper oscillation, or lower oscillation.

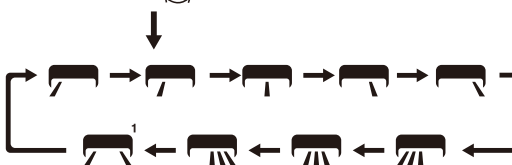
Leave setting for 5 seconds and press again.

Press to oscillate vertical vanes.



Press one more time. → The vanes will stop at the position it was in when you pressed the button.

Press and hold for 3 second.



Press to select 1 of the 5 fixed positions, left oscillation, right oscillation, center oscillation or mirror symmetric oscillation<sup>1</sup>.

NOTE: <sup>1</sup> Mirror symmetric oscillation is not be available on TL / IF / TP model.

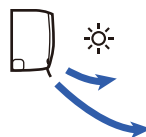
Leave setting for 5 seconds and press again.

### QUICK TIPS

- When holding the horizontal flaps in place. It is recommended to hold the flaps in the up most position during cool mode. Vice versa, it is recommended to hold the flaps in the down most position during heat mode.

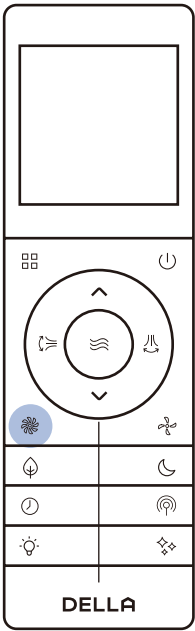


- Cold air tends to sink.



- Warm air tends to rise.

# Advance Function







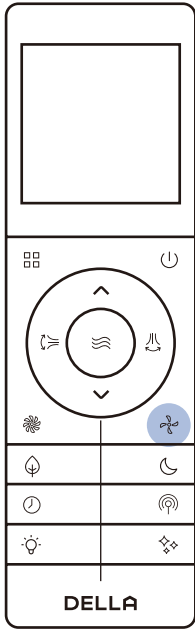
## Turbo Mode

Using turbo mode can boost the air conditioner performance in a short amount of time.

Press .


- The air conditioner will operate in boosted fan speed.
- Turbo mode is not available when the air conditioner is operating in dehumidification mode.

To stop turbo mode, press  again or press  /  / .







## Quiet Mode

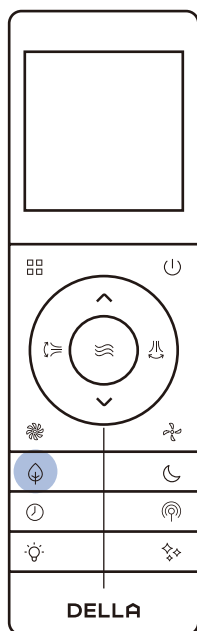
The air conditioner will operate at the minimum noise level under quiet mode.

Press .

- The air conditioner will operate in the lowest fan speed.
- Quiet mode is not available when the air conditioner is operating in dehumidification mode.

To stop quiet mode, press  again or press  /  / .

## Advance Function



### ECO Mode

The air conditioner will operate with maximum energy efficiency.

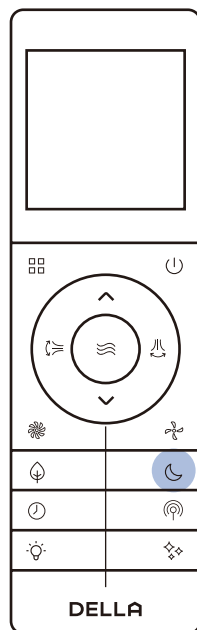
Press .

- ECO mode is only available when the air conditioner is operating in cool or heat mode.
- The set temperature for cool mode and heat mode will be limited.

Press  again or set the temperature beyond the ECO mode limit to cancel ECO mode.

	ECO + Cool	ECO + Heat
Temperature Setting	79°F - 88°F / 26°C - 31°C	61°F - 77°F / 16°C - 25°C

Advance Function  
Advance Function




### Sleep Mode

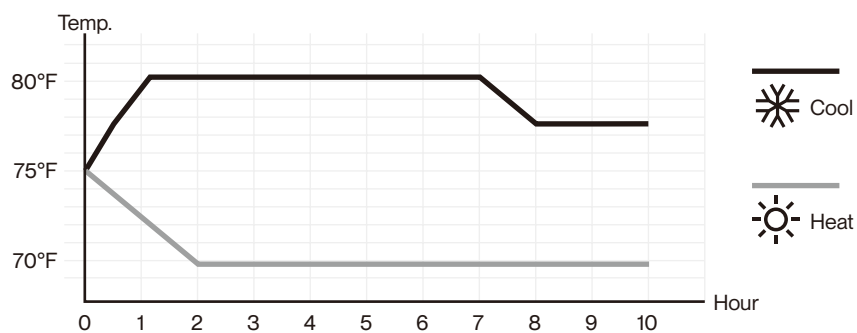
In sleep mode, the air conditioner will operate a pre-set program which is suitable during sleep.

Press .

- Sleep mode will operate for 10 hours and then switch back to previously set mode.
- Sleep mode is not available when the air conditioner is operating in auto, dehumidify or fan mode.

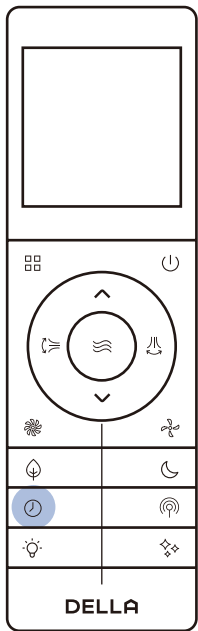
Press  again to stop sleep mode.

### Sleep mode operation



NOTE: This graph is for informational reference only. The actual product may change temperature at a different rate depending on the initial set temperature in sleep mode.

Advance Function



Timer Function (Shutdown Timer)

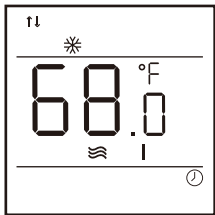
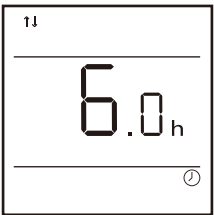
Set a timer to automatically turn OFF the air conditioner.

- Press when the air conditioner is ON.
- Press to set the desired turn off time.
- Press to confirm the timer setting.

Timer Function (Start-up Timer)

Set a timer to automatically turn ON the air conditioner.

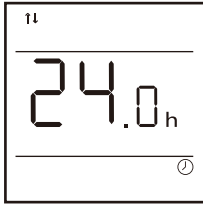
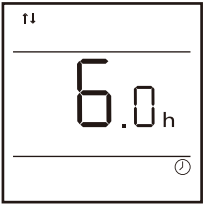
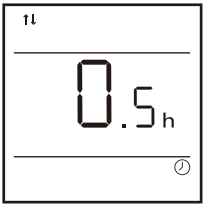
- Press when the air conditioner is OFF.
- Press to set the desired turn off time.
- Press , and to select your desired operation mode, temperature setting, and fan speed for when the air conditioner is turn ON.



Press to confirm the timer setting.

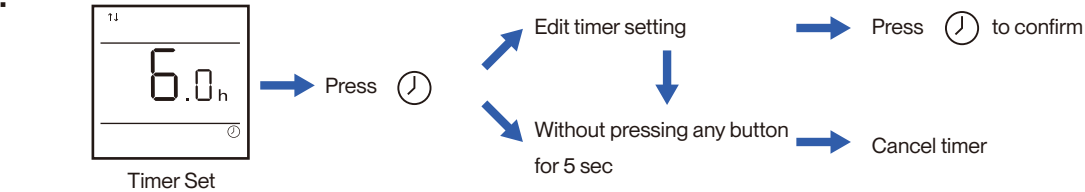
QUICK TIPS

- Both the shutdown and start-up timer can be set between 0.5 - 24 hours.

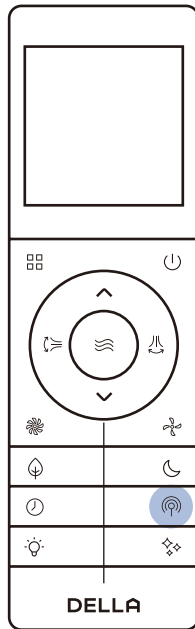


Timer default at 6 h

- While entering the setting, make sure to press the button within 5 seconds after the previous button was pressed. otherwise, the entire process will reset and you will have to start over.



## Advance Function

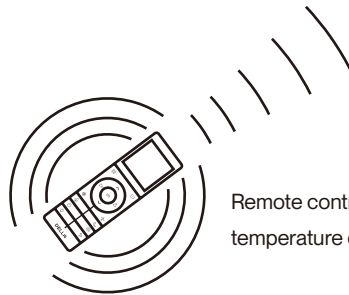


### Vicinity Sensor

Vicinity sensor function turns your remote control into a portable thermostat that automatically controls the unit to adjust the temperature of the room you are in.

Press  to activate vicinity sensor function.

Air conditioner would operate to match the detected temperature to the set temperature.



Remote control detect its surrounding temperature every 3 minutes for 8 hours.

NOTE: The remote control must be pointed towards the indoor unit to prevent lost of communication.

- In the case of the temperature detected by the remote control and the indoor unit thermostat has a difference greater than 11 °F / 6 °C, the AC would use the temperature data from the indoor unit for temperature adjustment, instead of that from the remote control.

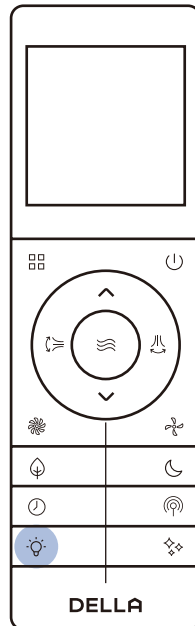
Press  again to stop vicinity sensor function.

### Display ON / OFF

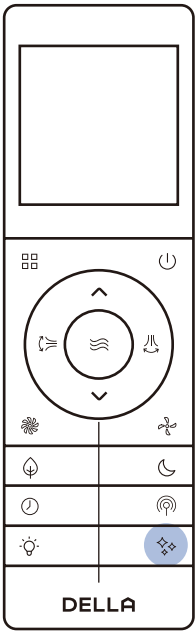
Switch ON / OFF the LED display on the indoor unit front panel.

Press  to turn OFF the indoor unit display.

Press  again to turn ON the indoor unit display.





# Advance Function

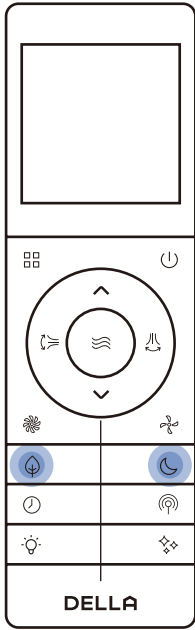


## Self Cleaning

Self cleaning function allows the air conditioner to clean the interior parts and helps carry away the accumulated dirt, bacteria, etc. from the indoor evaporator.

Press  when the air conditioner is OFF.


-  will display on the indoor unit display.
- The self cleaning function will run for 30 minutes, then it will return to the previously operating mode once it is finish.
- It is recommended to operate this function when the indoor ambient temperature is under 86°F / 30°C, and the outdoor ambient temperature is between 41°F - 86°F / 5°C - 30°C.
- It is suggested to run the self cleaning function once every 3 months.
- It is normal that the unit makes some noise during self cleaning process as plastic materials expand and contract with temperature change.





## Child Lock

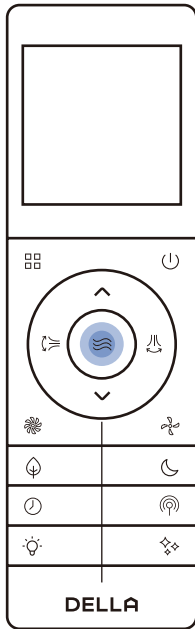
Child lock function will disable all input from the remote control until unlocked.

Press and hold  and  for 3 seconds to activate child lock.

-  will display on the remote control display.

Press and hold  and  for 3 seconds again to deactivate child lock.

## Advance Function

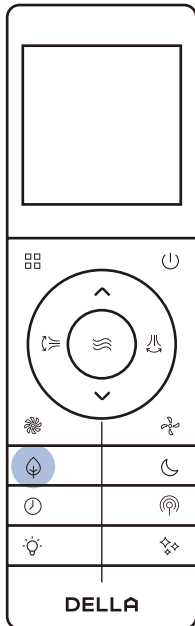


°F / °C

Press and hold  for 5 seconds.

- The temperature unit will switch between °F and °C.

Advance Function  
Advance Function



### Forced Defrost

To maximize heat efficiency, you can force the outdoor unit to perform a defrost cycle before using heat mode.

In heat mode, press  10 times within 8 seconds.

-  code will display on the indoor unit, and the AC will enter defrost cycle.

During the defrost cycle, your indoor unit will blow cold air temporarily.

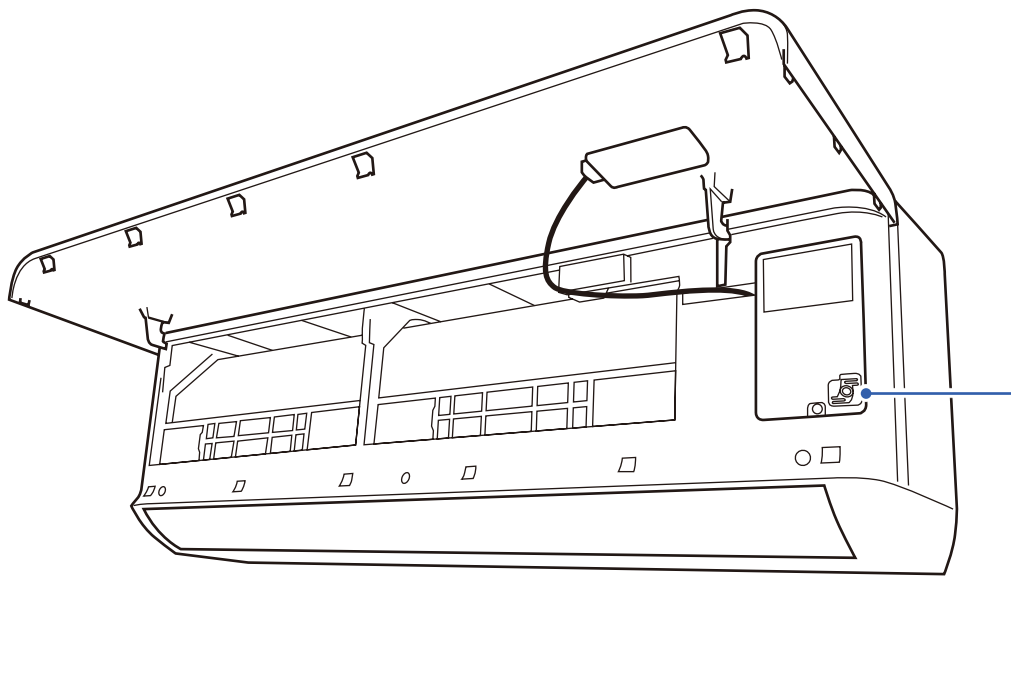
Once the defrost cycle ends, the AC will automatically resume heat mode operation.



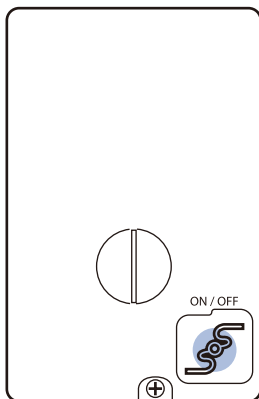
## Advance Function

### Emergency Buttons

You can use the emergency buttons for limited control of the air conditioner in case the remote control fails or is missing.



#### Indoor unit ON / OFF Switch



- When the unit is off, press this switch ONCE to start cooling mode.  
You will hear a beep.
- When the unit is off, press this switch TWICE within 3 seconds to start heating mode.  
You will hear beep-beep.
- In operation, press this switch ONCE to turn off the unit.  
You will hear multiple beeps.



- Always wear insulation material when pressing the emergency buttons.

# We work remotely, too.

The Della app combines smart technology with simple, user-friendly design, providing a seamless experience and endless customization. Automated smart features work behind the scenes to dial in your environment and improve your everyday, so you can focus on other, more interesting things.



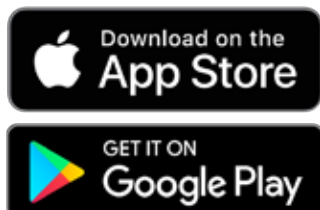
## Advance Function

### Wi-Fi Set up

To set up the DELLA+ app to control your AC.

1. Search "DELLA+" on Apple app store or Google Play, or scan the QR code below to download the application.
2. Register an account in the app.
3. Follow the in app instructions to add and pair your Della AC to the app and complete the Wi-Fi set up. You can also scan the device QR code in the DELLA+ app for a quick device search.

#### DELLA+ App Download



You can also scan the download QR code

#### Device QR code



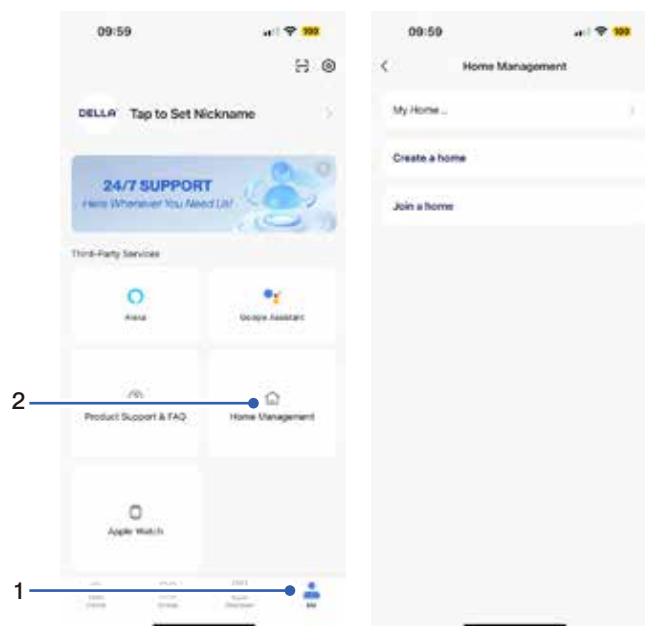
Scan this QR code in your Della+ app to quickly add device.

### Household Set up (Optional)

Create and Join home to control your Della AC via the Della+ app from multiple devices and multiple accounts.

1. Click "Me" on the Della+ app.
2. Choose "Home Management".
3. Follow the in app instructions to create or join a home.

NOTE: Pairing your Della AC with a different account outside the household will remove the original pairing. Only one household can be paired at a time.



- The Della+ application is free, however, data charges may apply when downloading or using the application.
- Della+ can be altered without notice for quality improvement and also be deleted depending on the circumstances of manufacturing firms.
- All trademarks, logo, brand names are the property of their respective companies. Use of these names, brands, and trademarks does not imply endorsement. Della assumes no responsibility with regard to the performance or use of these products.



Check out detailed tutorial on the most updated application on [dellahome.com/support](http://dellahome.com/support).

## Care and Maintenance



- Before cleaning the unit, you must shut down the machine and cut off the power supply for at least 5 minutes.
- Never flush the air conditioner with water.

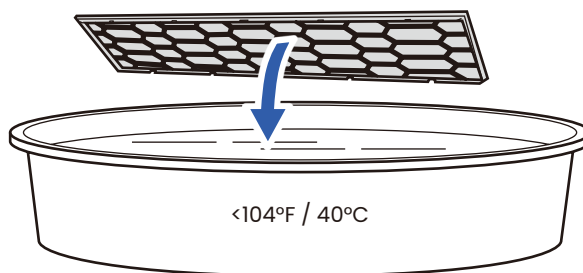
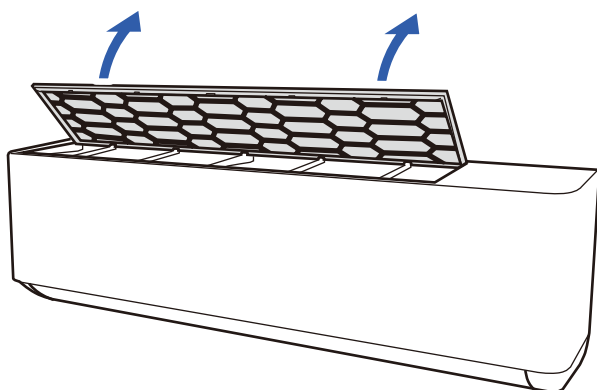
### Clean the Unit

1. Clean the air conditioner with a soft dry cloth or a dampened cloth with neutral detergent.
2. Remove any possible debris on the vents and air outlet.



### Clean the Air Filter

1. Lift the air filter up by its tabs.
2. Clean the air filter with soapy water.
3. Air dry the air filter.
4. Put the air filter back to its original position after it is dry.



- Do not touch the fins inside the indoor unit with bare hands after removing the filter screen.
- Check and clean the air filter regularly to prevent dust accumulation.
- Clean the air filter frequently if the operating environment is dusty or has bad air quality.

## Care and Maintenance

### Maintenance Routine

- Clean the air filter screen every 3 months.
- Use the self clean function to clean the indoor unit every 3 months.
- [Page 55](#)
- Call your HVAC technician to check on the refrigerant level every 3 - 4 years.
- Regularly check and remove any obstacles from the outdoor unit.

### Planning to Not Operate the Air Conditioner for a Long Period

- Take out the batteries from the remote control and disconnect the power supply of the air conditioner.

### Using the Air Conditioner After a Long Idle Period

- Clean the unit and the air filter screen.
- Remove any obstacles at the air inlet and outlet of both the indoor and outdoor unit.
- Make sure drain pipe is unobstructed.
- Install batteries into the remote control and connect the power supply to the air conditioner.

# Troubleshooting

Before consulting repair or warranty, please check the following troubleshooting guide.  
In the case of an persistent problem, contact a qualified technician for diagnosis and repair.



- When encountering persisting problem, stop operation and turn off the breaker. Continue operation in an abnormal condition may cause electric shock, fire, or damage to the unit.
- Do not attempt to repair or modify the unit by yourself. Incorrect work may result in electric shock, fire or injury.

Problem	Possible Cause / Explanation / Solution
The appliance is non operational	When pressing the power button soon after operation was stopped - Protective delay switch will delay the operation for 3 - 5 minutes if the air conditioner is turned on immediately after it is turned off.
	When switching between operation modes - The internal protection is activated, wait for a few minutes for the AC to resume normal operation.
	The unit is currently has a turn ON timer activated.
	The circuit breaker is tripped. Reset the circuit breaker.
	Faulty electric connection, mismatch outlet voltage, or damaged electronic control board. Contact a qualified technician.
The appliance suddenly stopped during operation	An internal protection tripped after a sudden voltage fluctuation. Check the circuit breaker and reset if necessary.
	The environment temperature is too high or too low.
	The AC automatically activate de-frost process. This is not a malfunction.
	Air filter is too dirty. Clean the air filter.
	Some objects are obstructing air inlet or outlet of the indoor and / or the outdoor unit. Remove the obstructing object.
Strange odor from the air flow	Air filter is too dirty. Clean the air filter.
	The smells of the room, furniture, or cigarettes are absorbed into the unit and then discharged. Remove odorous objects from the room.
Strange Noise	In the case of water flowing noise - The noise may caused by the refrigerant flow, or the internal water flow during cold / dry mode. This is not a malfunction.
	In the case of plastic cracking noise - The noise may caused by the thermal expansion.

Having Problems?  
Having Problems?

## Troubleshooting

Problem	Possible Cause / Explanation / Solution
Mist comes out from the air outlet	This occurs when the air in the room becomes cold in cool or dry mode. This does not indicate a problem.
No cool air in cold mode	When switching between operation modes - The internal protection is activated, wait for a few minutes for the AC to resume normal operation.  Check and make sure the temperature setting is below the environment temperature.
No warm air in heat mode	When switching between operation modes - The internal protection is activated, wait for a few minutes for the AC to resume normal operation.  Check and make sure the temperature setting is below the environment temperature.  The AC automatically activate de-frost process. This is not a malfunction. Wait 2 - 10 minutes for the AC to complete defrosting.  Frost built up on the outdoor unit. If the AC does not automatically activate de-frost process, force defrost process following instruction on page 56.
Insufficient air flow, either cold or hot	Some objects are obstructing air inlet or outlet of the indoor and / or the outdoor unit. Remove the obstructing object.  Other heat source of heat in the room. Remove the heat source.  The fan speed is set to minimum. Try to set at a higher fan speed.
The unit does not respond to the remote control commands	Remote Control is too far away from the indoor unit.  There is an obstruction between the remote control and the indoor unit.  The battery power has run out in the remote control. Replace the battery.  Child lock function is activated. Deactivate child lock on the remote control.
The display on the indoor unit is not lit	The display is set to off on the remote control. Use the remote control to turn it on.  Power failure. Check the power supply / circuit breaker.
Water dripping from the outdoor unit	The indoor unit internal is too dirty and clogged the drainage port. Contact qualified technician for cleaning.  Condensation formed on the uninsulated drainage hose / refrigerant pipe in the line set. Contact qualified technician to properly insulate the water hose / refrigerant pipes.  Improper drainage hose installation.



# Troubleshooting



Switch off the air conditioner immediately and cut off the power supply in the event of:

- Strange, loud noises during operation.
- Faulty electronic control board.
- Faulty fuses or switches.
- Spraying water or objects inside the appliance.
- Frequent circuit breaker tripped during operation.
- Abnormally hot or damaged power cord or plug.
- Very strong smells discharging from the appliance.

## Error Code

Error Code	Description
E1	Indoor room temperature sensor fault
E2	Indoor pipe temperature sensor fault
E3	Outdoor pipe temperature sensor fault
E4	Refrigerant system leakage or fault
E6	Malfunction of indoor fan motor
E7	Outdoor ambient temperature sensor fault
E0	Indoor and outdoor communication fault
E8	Outdoor discharge temperature sensor fault
E9	Outdoor IPM module fault
EA	Outdoor current detect fault
EE	Outdoor PCB EEPROM fault
EF	Outdoor fan motor fault
EH	Outdoor suction temperature sensor fault

Having Problems?  
Having Problems?

## Troubleshooting

Error codes shown on the air conditioner display panel only indicates communication problems between parts. For technicians attempt to identify the exact problematic parts or componants, visit our page on [dellahome.com/optima-r454b-troubleshooting](http://dellahome.com/optima-r454b-troubleshooting) for detailed model specific diagnostic handbook.



[dellahome.com/optima-r454b-troubleshooting](http://dellahome.com/optima-r454b-troubleshooting)

## Disposal Guideline

This appliance contains refrigerant and other potentially hazardous materials. When disposing of the appliance, follow all federal, state, and local regulations. DO NOT dispose of this product as normal household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at a designated municipal electronic waste collection facility.
- When buying a new appliance, the retailer will take the old appliance.
- The manufacturer may take back the old appliance.
- Sell the appliance to a certified scrap metal dealer.

## Warranty



Scan the QR code or visit our page on [dellahome.com/pages/warranty](https://dellahome.com/pages/warranty) to sign up for warranty coverage on your new DELLA appliance.



[dellahome.com/pages/warranty](https://dellahome.com/pages/warranty)

### WARRANTY COVERAGE

DELLA distributor (hereinafter “Company”) warrants this product against failure due to defect in materials or workmanship under normal use and maintenance as follows: All warranty periods begin on the date of purchase. If a part fails due to defect during the applicable warranty period, Company will provide a new or remanufactured part, at Company’s option, to replace the failed defective part at no charge for the part. This limited warranty is subject to all provisions, conditions, limitations and exclusions listed below.

#### STANDARD WARRANTY

- The standard warranty period is one (1) year for the entire unit and all parts, with no registration required.

#### EXTENDED WARRANTY

- The extended warranty period for a complete new Della system (outdoor and indoor unit) is lifetime on all parts and compressor.
- In order to qualify for the free extended warranty the unit must be:
  1. Registered within one hundred (100) days of purchase.
  2. Must be with the original owner.
  3. In the same address of residence that you entered with your registration.

#### WARRANTY PARTS REPLACEMENT

- Some parts may need to be returned to Della. The limited lifetime warranty covers only parts that need to be replaced. For more information, please contact Della.



## Warranty

### LIMITED WARRANTY STATEMENT

LIMITATIONS OF WARRANTIES: ALL IMPLIED WARRANTIES AND/OR CONDITIONS (INCLUDING IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE ARE LIMITED TO THE DURATION OF THIS LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATION ON HOW LONG AN IMPLIED WARRANTY OR CONDITION LASTS, SO THE ABOVE MAY NOT APPLY TO YOU THE EXPRESS WARRANTIES MADE IN THIS WARRANTY ARE EXCLUSIVE AND MAY NOT BE ALTERED ENLARGED, OR CHANGED BY ANY DISTRIBUTOR, DEALER, OR OTHER PERSON, WHATSOEVER.

### THIS LIMITED WARRANTY DOES NOT COVER:

1. Labor or other costs incurred for diagnosing, repairing, removing, installing, shipping, servicing or handling of either defective parts, or replacement parts, or new units.
2. Product cleaning required prior to warranty service and repair.
3. Normal maintenance as outlined in the installation and servicing instructions or Owner's Manual, including filter cleaning and/or replacement and lubrication.
4. Failure due to faulty installation or repairs, damage, misapplication, abuse, improper servicing, lack of or in-sufficient maintenance, unauthorized alteration or improper operation.
5. Failure to start due to voltage conditions, improper wiring, blown fuses, open circuit breakers, or damages due to the inadequacy or interruption of electrical service.
6. Failure or damage due to floods, winds, fires, lightning, accidents, corrosive environments (rust or residue etc.) or other conditions beyond the control of the Company.
7. Damages due to chemicals (volatile organic compounds, sulfur, acids, etc.) or particulates.
8. Failure or damage of coils, piping or other parts due to corrosion, when installed in corrosive environments or within one (1) mile of seacoast.
9. Parts not supplied or designated by Company, or damages resulting from their use.
10. Products installed outside the 48 contiguous United States, except the District of Columbia and Hawaii, and Canada.
11. Electricity or fuel costs or increases in electricity or fuel costs from any reason whatsoever, including additional or unusual use of supplemental electric heat.
12. Any cost to replace, refill or dispose of refrigerant, including the cost of refrigerant.
13. Shipping damage or damage as a result of transporting the unit.
14. Accessories such as condensate pumps, line sets and so forth are not covered.
15. Any special, indirect or consequential property or commercial damage of any nature whatsoever. Some states do not allow the exclusion of incidental or consequential damages, so the above limitation may not apply to you.
16. Consumable components, such as air filters, are not covered under parts warranty.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. In jurisdictions where warranty benefits conditioned on registration are prohibited by law, registration is not required, and the STANDARD warranty period shown above will apply.

## Compliance Information

### Radio Frequency Interference



Model: 048-TP series

ID: 2ANDL-TCWBRCU1

#### FCC Caution

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio / TV technician for help.

Memo



